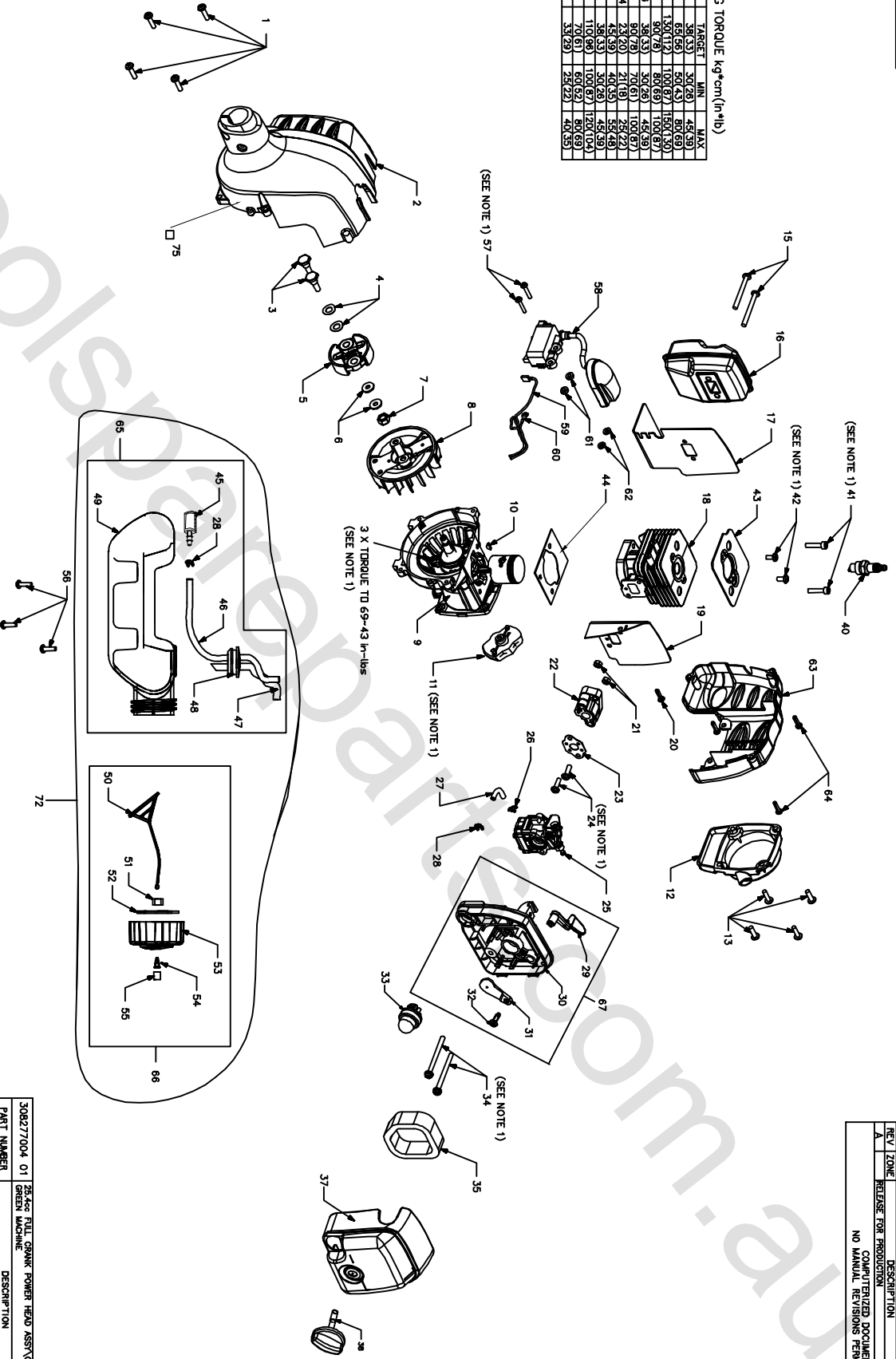


FIXING TORQUE kg*cm (in*lb)

ITEM	TARGET	MIN	MAX
1	38(33)	30(26)	45(39)
3	65(56)	50(43)	80(69)
7	130(112)	100(87)	150(130)
11	30(26)	20(18)	40(35)
13	38(33)	30(26)	45(39)
13.1	38(33)	30(26)	45(39)
13.2	38(33)	30(26)	45(39)
24	38(33)	30(26)	45(39)
40	110(98)	100(87)	120(104)
41	70(61)	60(52)	80(69)
57	33(29)	25(22)	40(35)



NOTES:
1. ASSEMBLE WITH BLUE LOCKTITE THREADLOCKER #242

308277004 01	25.4cc FULL CRANK POWER HEAD ASSY/GREEN MACHINES	KAS ASSEMBLED
PART NUMBER	DESCRIPTION	REMARKS
DESIGNED BY: M. J. JONES	DATE: 04/27/05	
CHECKED BY: M. J. JONES	DATE: 04/27/05	
APPROVED BY: M. J. JONES	DATE: 04/27/05	
DESIGN SCALE: 1:1	ASSEMBLY SCALE: 1:1	
DRAWING SCALE: 1:1	ASSEMBLY SCALE: 1:1	
DIMENSION & TOLERANCE PER: N/A	FINISH: N/A	
PROJECTION: 1st ANGLE	SIZE: 11" x 17"	
	DATE: 04/27/05	
	BY: M. J. JONES	
	CHECKED: M. J. JONES	
	APPROVED: M. J. JONES	
	DATE: 04/27/05	
	SCALE: 1:1	
	SHEET: 1 OF 1	