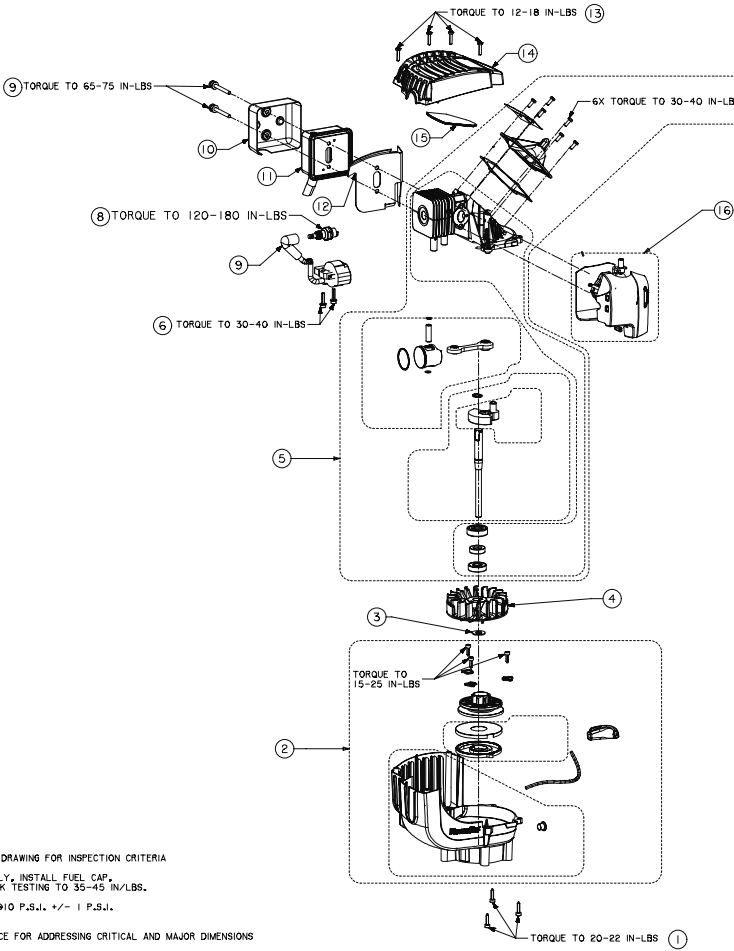


STANDARD TOLERANCE GRADES	
ISO 286-1:1988	
DIMENSION RANGE	IT 12
0-3	±0.075
3-6	±0.09
6-10	±0.10
10-18	±0.12
18-30	±0.15
30-50	±0.18
50-80	±0.20
80-120	±0.25
120-180	±0.30
180-250	±0.35
250-315	±0.40
315-400	±0.45
400-500	±0.50
500-630	±0.55
630-800	±0.60
800-1000	±0.65



- NOTES: (I)
- (M) 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
  - 2. FOR LEAK TESTING ONLY, INSTALL FUEL CAP. TORQUE PRIOR TO LEAK TESTING TO 35-45 IN-LBS.
  - (C) 3. PRESSURIZE WITH AIR @ 10 P.S.I. +/- 1 P.S.I. NO LEAKAGE ALLOWED.
  - 4. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL (C) THIS PAGE = 1  
TOTAL (M) THIS PAGE = 1  
TOTAL INSPECTION = (I)

REV	CHANGE DESCRIPTION	ZONE	EC #	DATE	APV BY

<b>Techtronic Industries Co. Ltd.</b>		308844044	METRIC	UNLESS OTHERWISE SPECIFIED	SEE W.C.P. TELETYPE
CONFIDENTIAL		308844044	308844044	26cc POWERHEAD ASSY	CL0000378P A
<small>         THIS DRAWING IS UNCLASSIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.       </small>		<small>         THE DRAWING IS UNCLASSIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.       </small>	<small>         THIS DRAWING IS UNCLASSIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.       </small>	<small>         THIS DRAWING IS UNCLASSIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.       </small>	<small>         THIS DRAWING IS UNCLASSIFIED AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.       </small>
<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>	<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>	<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>	<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>	<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>	<small>         ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.       </small>

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
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