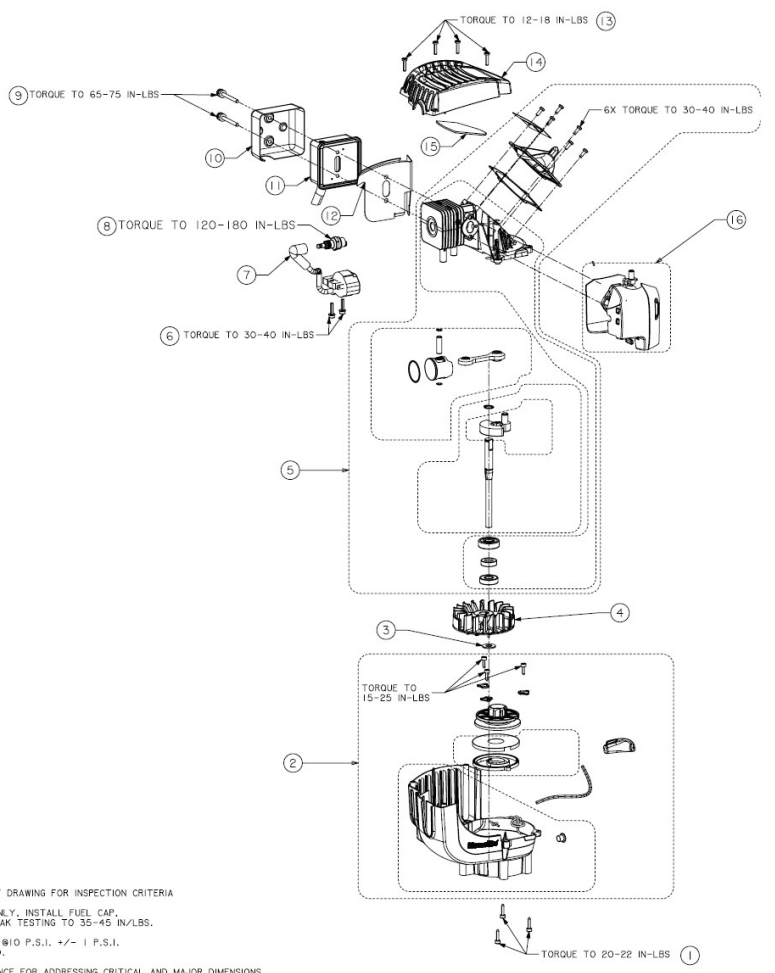


STANDARD TOLERANCE GRADSES	IF 12
0-1	+0.05
1-3	+0.06
4-6	+0.08
7-9	+0.10
10-15	+0.15
16-25	+0.20
26-35	+0.25
36-50	+0.30
51-75	+0.35
76-100	+0.40
101-150	+0.50
151-200	+0.60
201-300	+0.75
301-500	+1.00
501-1000	+1.50
1001-1500	+2.00
1501-2000	+3.00
2001-3000	+4.00
3001-5000	+5.00
5001-10000	+7.00
10000+	+10.00



- NOTES:
1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 2. FOR LEAK TESTING ONLY, INSTALL FUEL CAP. TORQUE PRIOR TO LEAK TESTING TO 35-45 IN/LBS.
 3. PRESSURIZE WITH AIR @ 10 P.S.I., +/- 1 P.S.I. NO LEAKAGE ALLOWED.
 4. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL (C) THIS PAGE = 1
TOTAL (M) THIS PAGE = 1

REV	CHANGE DESCRIPTION	ZONE	EC #	DATE	APV BY

<p>CONFIDENTIAL THIS DRAWING IS THE PROPERTY OF TECHTRONIC INDUSTRIES CO. LTD. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.</p>	308844043 26cc POWER HEAD ASSY	METRIC UNITS: DIMENSIONS IN MILLIMETERS DIMENSIONS IN INCHES	308844043 26cc POWER HEAD ASSY
	DRAFT 1 26/5/14	11 of 11 CL00003709	A