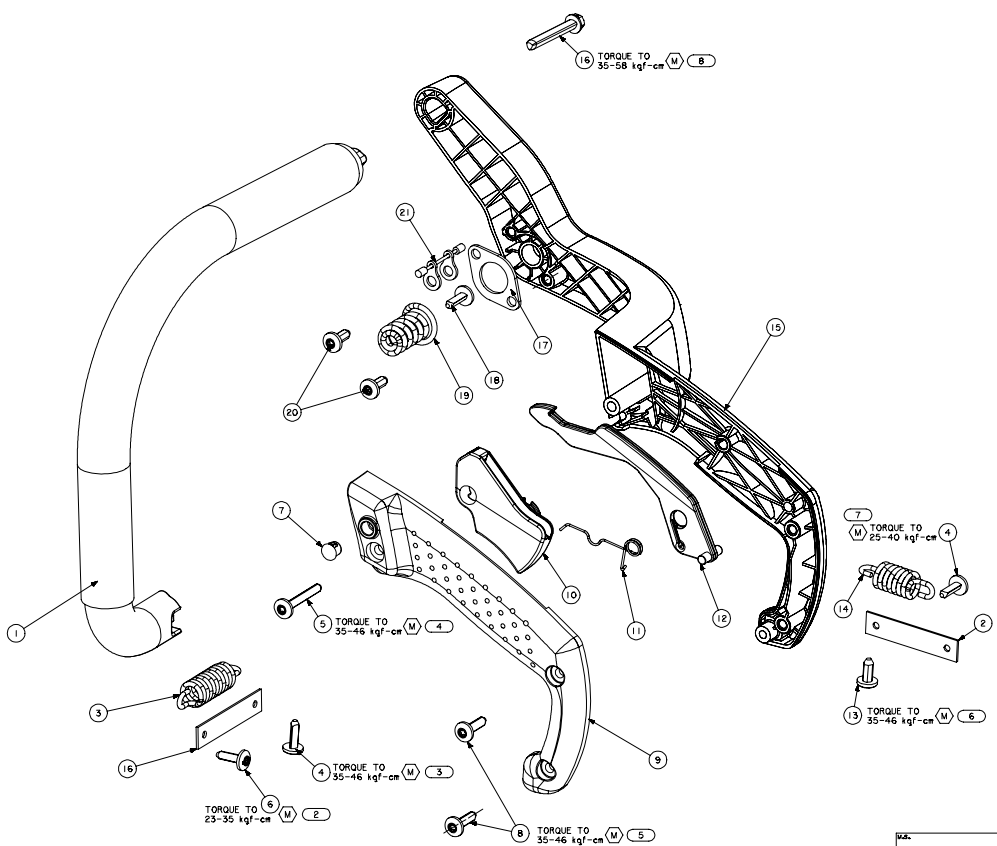


DIVISION	TOLERANCE DIMENSION (T, IT, IS)
10-30	+0.11
30-50	+0.13
50-80	+0.15
80-100	+0.18
100-150	+0.20
150-200	+0.23
200-250	+0.25
250-315	+0.28
315-400	+0.29
400-500	+0.32
500-630	+0.35
630-800	+0.40
800-1000	+0.45

REVISONS			
REV. ZONE	DESCRIPTION	ECM	CHECKED
01	PRELIMINARY	HSE/FBZ 01/16/13	XXXXXX XXXX XX/XX/XX
COMPUTERIZED DOCUMENT NO. MANUAL REVISIONS PERMITTED			

PRELIMINARY

PRELIMINARY



ITEM	PART NUMBER	DESCRIPTION	QTY
21	308776005	LIMITER, UPPER ISOLATOR SPRING	1
20	660614001	SCREW, HANDLES	2
19	671098003	SPRING, ISOLATOR	1
18	660630001	ST. SCREW, STEEL #10-24x5/8"	1
17	631051001	STAMPING, ISOLATOR PLATE	1
16	660631001	T. SCREW, STEEL #12-14x1.5"	1
15	511721004	REAR HANDLE	1
14	671101006	SPRING, EXTENSION	1
13	660618001	ST. SCREW, STEEL #10-14 x3/4"	1
12	518051003	PLASTIC, LOCKOUT THROTTLE	1
11	678031001	TORSION SPRING	1
10	518022001	PLASTIC, TRIGGER	1
9	511722003	COVER HANDLE	1
8	660629001	ST. SCREW, STEEL #10-14 x3/4"	2
7	518050001	PLASTIC, PLUG	1
6	660719001	SCREW, 10-14 THREAD TWIN	1
5	660633001	ST. SCREW, STEEL	1
4	660632001	ST. SCREW, STEEL #10-14x5/8"	2
3	671101005	SPRING, EXTENSION	1
2	631050001	PLASTIC, LOCKOUT THROTTLE	1
1	300978020	FRONT SOFT HANDLE ASSY	1

- NOTES: 1
1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL (C) THIS PAGE = 0
TOTAL (M) THIS PAGE = 8

308085016		HANDLES & COMPONENTS	AS ASSEMBLED
P.C.N.	DATE	DESCRIPTION	REMARKS
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.	ISSUED BY HSD	DATE 01/16/13	TTI GROUP NORTH AMERICA
FOR ALL UNFINISHED DIMENSIONS PLEASE REFER TO THE CAD FILE.	DESIGNED BY FBZ	DATE 01/16/13	
DO NOT SCALE.	APPROVED BY K.W.J.M.A.	DATE 01/16/13	HANDLES & COMPONENTS
THIS DRAWING IS TO BE USED FOR THE MANUFACTURE OF THIS PART AND SHALL NOT BE REPRODUCED OR USED FOR ANY OTHER PARTS WITHOUT THE WRITTEN PERMISSION OF TTI GROUP NORTH AMERICA'S WRITTEN CONSENT.	USE DIMENSIONS ONLY.	DIMENSION & TOLERANCE PER ASME Y14.5-2009.	
THIRD ANGLE PROJECTION	SEE BOM	MATERIAL: 308085016	REV: A
		SIZE: 4	DRAWING NUMBER: 308085016
		SHEET: 1 of 1	