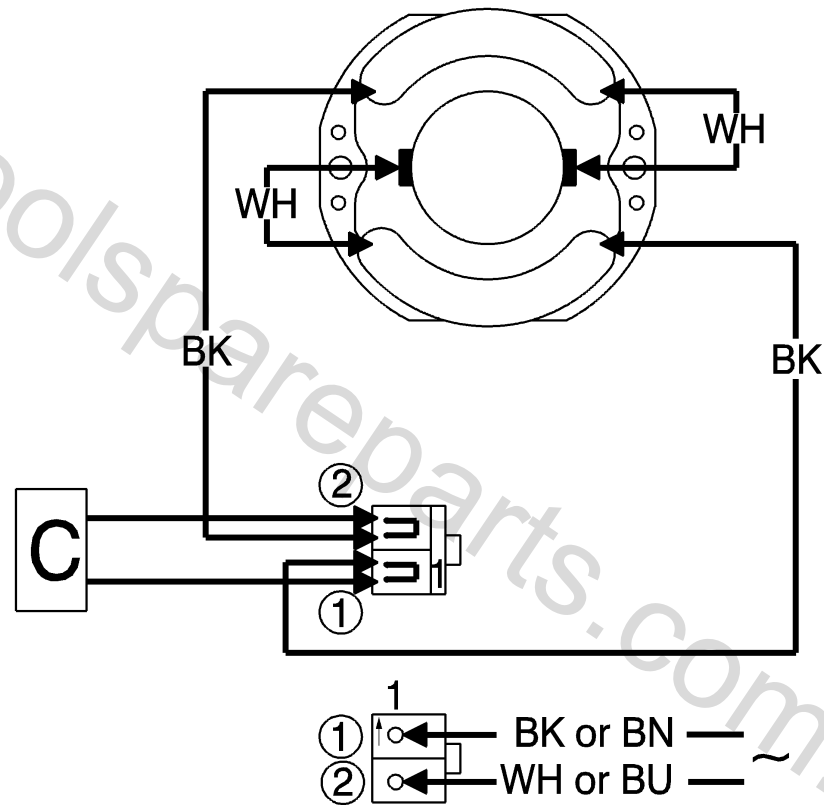


Position	Amount	Type number	Description	PG
1	1	314000540	Handle cpl.	22
2	1	316029180	Gear housing cpl.	33
3	1	341100940	Hexagon nut w.recess	12
4	1	316029470	Bevel gear	29
5	1	339006810	Washer	10
6	1	143115180	Ball bearing,8x22x7	17
7	1	343373670	Cover	13
8	1	310007690	Armature cpl.120V	37
9	1	143115170	Ball bearing,6x19x6	16
10	1	344095260	Rubber bushing	12
11	1	339150880	Baffle	12
12	5	141116020	Self-tap fill h screw	12
13	1	316029480	Friction washer cpl.	22
14	1	141152300	Washer 10,2 X 14,8X 0,1	12
15	1	141151120	Washer 10,2 X 14,8X 0,2	10
16	1	341051480	Intermediate piece	13
17	1	343377210	Flange complete	22
18	4	141119860	Fillister head screw	12
19	1	341161030	Spindle shaft	27
20	1	316039250	Safety clutch,230V-750W	37
21	1	316023660	Clamping nut compl.,M14	25
22	1	341031160	Clamping flange	22
23	1	316035700	Wheel guard cpl.	28
24	2	339060160	Compensating Washer	12
25	1	338048200	Rating plate	10
26	1	343394180	Switch slide	11
27	1	343373640	Switch rod	12
30	1	343362490	Cable clip	12
32	3	141116990	Self-tap. fill. h. screw	12
33	1	343393150	2 part motor cap	22
34	1	344100970	Cable sleeve	12
35	1	344496850	Cable with plug,110V	34
36	1	311010260	Field coil assembly w.field coil,115V	33
37	1	315012620	Motor housing	24
38	1	338122160	M-Label,08 52x22	10
39	2	316028700	Brush holder cpl.,120V	25
42	1	343408150	Switch	22
44	1	399999990	Part not needed	
45	1	141153920	Washer 10,2 X 14,8X 0,5	10
46	1	316031210	Fan w. prot. Grid	21
48	1	141153340	Washer	10

49	1	343394190	Push button, red	11
50	1	342001550	Pressure spring	10
51	1	339006520	Sealing washer	10
52	1	341513790	Bolt	15
53	1	316034930	Set carbon brush	23
55	1	339132280	Washer	10
880	1	344130840	Special grease 100Gr 3,6oz	24
885	1	344130560	Grease SF 011 50Gr 1,8oz	28
1001	1	338504580	Diagram	

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### Circuit Block Diagram

