



Position	Amount	Type number	Description	PG
1	1	631945000	Collet 6 mm	
2	1	341056940	Actuating ring	19
3	1	341056930	Guard ring	25
4	1	339038180	Labyrinth ring	15
5	1	143114500	Ball bearing, 12x28x8	20
6	1	141151480	Washer	12
7	1	141180060	RETAINING RING	10
8	1	341160960	Spindle	32
9	1	143112150	Ball bearing, 10x26x8	24
10	1	316050890	Clutch compl.	24
11	5	141116020	Self-tap fill h screw	12
12	1	315415710	Spindle head	39
13	1	341005220	Spacer bush	12
14	1	143114880	Ball bearing, 8x22x7	19
15	1	310007680	Armature cpl. 230 V	37
16	1	143114900	Ball bearing, 6X 19X 6	18
17	1	344095260	Rubber bushing	12
18	1	141153340	Washer	10
19	1	343394180	Switch slide	11
20	1	343373640	Switch rod	12
21	1	338041260	Rating plate	10
22	2	316035500	Brush holder cpl.	19
23	1	316035510	Carbon brush	23
24	2	344493960	Cable strand	12
25	1	343362490	Cable clip	12
26	3	141116990	Self-tap. fill. h. screw	12
27	1	343373710	2 part motor cap	18
28	1	344100970	Cable sleeve	12
29	1	344489580	Cable with plug	24
30	1	339150880	Baffle	12
31	1	311009750	Field coil 230 V	33
32	1	315012620	Motor housing	24
33	1	338122160	M-Label,08 52x22	10
34	1	343406730	Switch	25
35	2	339040760	Insulating hose	10
36	1	343077070	VSC electronic,230V 50 Hz	32
38	1	344161300	Open-end spanner	18
39	1	399999990	Part not needed	
40	1	338117240	Label to read instructions	10
42	1	338117670	Spindle stop lable	10
43	1	141155860	Retaining ring	10

44	1	339060340	Protective shield	13
45	1	342003010	Pressure spring	12
1001	1	338501990	Diagram	

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