



| Position | Amount | Type number | Description | PG |
|----------|--------|-------------|----------------------------|----|
| 1 | 1 | 631945000 | Collet 6 mm | |
| 3 | 1 | 341053920 | Guard ring | 31 |
| 4 | 1 | 339038180 | Labyrinth ring | 15 |
| 5 | 1 | 143114500 | Ball bearing, 12x28x8 | 20 |
| 6 | 1 | 141151480 | Washer | 12 |
| 7 | 1 | 141180060 | RETAINING RING | 10 |
| 8 | 1 | 341160960 | Spindle | 32 |
| 9 | 1 | 143112150 | Ball bearing, 10x26x8 | 24 |
| 10 | 1 | 316050890 | Clutch compl. | 24 |
| 11 | 5 | 141116020 | Self-tap fill h screw | 12 |
| 12 | 1 | 315415710 | Spindle head | 39 |
| 13 | 1 | 341005220 | Spacer bush | 12 |
| 14 | 1 | 143114880 | Ball bearing, 8x22x7 | 19 |
| 15 | 1 | 310007680 | Armature cpl. 230 V | 37 |
| 16 | 1 | 143114900 | Ball bearing, 6X 19X 6 | 18 |
| 17 | 1 | 344095260 | Rubber bushing | 12 |
| 18 | 1 | 141153340 | Washer | 10 |
| 19 | 1 | 343394180 | Switch slide | 11 |
| 20 | 1 | 343373640 | Switch rod | 12 |
| 21 | 1 | 338044890 | Rating plate | 10 |
| 22 | 2 | 316035500 | Brush holder cpl. | 19 |
| 23 | 1 | 316035510 | Carbon brush | 23 |
| 24 | 2 | 344493960 | Cable strand | 12 |
| 25 | 1 | 343362490 | Cable clip | 12 |
| 26 | 3 | 141116990 | Self-tap. fill. h. screw | 12 |
| 27 | 1 | 343373710 | 2 part motor cap | 18 |
| 28 | 1 | 344100970 | Cable sleeve | 12 |
| 29 | 1 | 344493180 | Cable with plug | 27 |
| 30 | 1 | 339150880 | Baffle | 12 |
| 31 | 1 | 311009750 | Field coil 230 V | 33 |
| 32 | 1 | 315012620 | Motor housing | 24 |
| 33 | 1 | 338122160 | M-Label,08 52x22 | 10 |
| 34 | 1 | 343406730 | Switch | 25 |
| 35 | 2 | 339040760 | Insulating hose | 10 |
| 36 | 1 | 343077070 | VSC electronic,230V 50 Hz | 32 |
| 38 | 1 | 344161300 | Open-end spanner | 18 |
| 40 | 1 | 338117240 | Label to read instructions | 10 |
| 42 | 1 | 341050390 | Key | 15 |
| 1001 | 1 | 338501990 | Diagram | |

