







	Litzenfarben	Color of strands	Couleur des cordons
BK	Schwarz	Black	Noir
WH	Weiß	White	Blanc
BU	Blau	Blue	Bleu
YE	Gelb	Yellow	Jaune
RD	Rot	Red	Rouge
TR	Transparent	Transparent	Transparent
BN	Braun	Brown	Brun
GY	Grau	Grey	Gris
GNYE	Grün-gelb	Green-yellow	Vert-jaune
BKWH	Schwarz-weiss	Black-white	Noir-blanc
GN	Grün	Green	Vert
OG	Orange	Orange	Orange
VT	Violett	Violet	Violet
TQ	Türkis	turquoise	Turquoise

	Bedeutung der Kurzzeichen	Meaning of the symbols	Interprétation des symboles
B	Stecker	Plug	Fiche
C	Kondensator	Condenser	Condensateur
D	Funkentstördrossel	Interference suppression inductance	Inductance d'antiparasitage
E	Elektronik-Baustein	Electronic unit	Unité électronique
I	Induktionsspule	Induction coil	Bobine d'inductance
K	Klemme	Terminal	Borne
L	Licht	Light	Lumière
M	Motor	Motor	Moteur
O	Überlastschutz	Overload cut-out	Déclencheur de surintensité
R	Drehrichtungs-umschalter	Reversing switch	Commutateur droite-gauche
S	Schalter	Switch	Interrupteur
U	Umschalter	Change-over switch	Commutateur
X	Elektronik-Element	Electronic element	Élément électronique

Position	Amount	Type number	Description	PG
1	1	343435810	Motor cover	14
2	1	316060610	Flange compl.	21
3	1	316060620	Carbon brush holder compl.	16
4	1	316060650	Carbon brush set	15
5	1	343436090	LED-Lamp	20
6	1	343436110	Cover lighting	10
7	1	310011410	Stator	34
8	1	310011460	ARMATURE	37
9	1	316060690	Gear-box compl.	27
10	1	343254900	Condenser	11
11	1	316060720	Switch set	15
12	1	316056690	Switch compl.	21
13	1	343440900	Power supply pack	24
14	1	316055950	Turntable compl.	33
15	1	316055920	Table compl.	39
16	1	316056300	Safety guard compl.	
17	1	316060840	Foot compl.	11
18	1	316060850	stress relieve compl.	23
19	1	316056220	Wheel guard compl.	35
20	1	316056700	Release lever compl.	14
21	1	316056900	SWIVEL LEVER compl.	23
22	1	343435740	Handle cpl.	25
23	1	316056750	Clamping lever compl.	15
24	1	316056060	Motor bracket compl.	30
25	1	316056780	Control grip compl.	15
26	1	315418510	Table side extension right	26
27	1	315418480	Table side extension left	26
28	1	316056260	Motor housing compl.	28
29	1	316056680	Workpiece holder compl.	25
30	1	316055980	Stop compl.	31
31	1	315418540	Rear pivot compl.	34
32	1	343436010	Table insert	12
33	1	343436070	Laser with holder	22
34	1	316056340	Dust etraction kit compl.	18
35	1	343435770	Cover dust collector	12
36	1	343436250	Extraction funnel	10
37	1	316056870	Spindle lock compl.	14
38	1	316056810	Transport lock compl.	13
39	1	316057450	Depth stop compl.	10
40	1	316061390	tipping axis compl.	23
41	1	343441090	Cover (cable channel)	10

42	1	344113030	Plug in buffer	10
43	1	316061430	Scale set compl.	11
44	1	316061460	Motor compl.	48
45	1	339147640	Sliding sheet	11
46	1	316061510	End stop cpl.	14
47	1	343436220	Star grip screw	10
48	1	316044520	Locking table trunnion compl.	16
49	1	316061540	Bearing compl.	14
50	1	339136750	Locking element	10
51	1	344113040	Rubber bushing	10
52	1	316061550	Tool holder col.	10
54	1	338063050	Rating plate	10
56	1	343437040	Star grip screw	10
57	1	143115180	Ball bearing,8x22x7	17
58	1	143115740	DEEP GROOVE BALL BEARING	
59	1	141132030	Hex nut	10
60	1	141150050	Washer	10
61	1	141150390	Lock washer	10
62	1	141113870	Cap screw	12
63	1	141150130	Washer	10
64	1	141155240	Lock washer	12
66	1	141123710	Fillister head screw	10
67	1	141123840	Countersunk screw	11
68	1	141110540	Fillister head screw	10
69	1	141116480	Grub screw	10
70	1	141113590	Cap screw	12
71	1	141124470	CROSS REC'D PAN HEAD TAP.SCREW ST 4,2X9,	10
72	1	141111430	Fillister head screw	12
73	1	141118730	Self-tap. fill. h. screw	10
74	1	141116800	Self-tap. fill. h. screw	10
75	1	141123940	Self-tap. fill. h. screw	10
76	1	141113220	Fillister head screw	10
77	1	141150350	Lock washer	10
78	1	141124480	HEX. SOCKET SET SCREW, FLAT PT M 6X20 VE	10
79	1	141130100	Hexagonal nut	10
80	1	141124490	Truss head screw	10
81	1	141110600	Fillister head screw	10
82	1	141124500	HEXAGON HEAD SCREW M 10X40 VERZ.	10
83	1	141113900	Cap screw	12
1001	1	338505990	Wiring diagram	