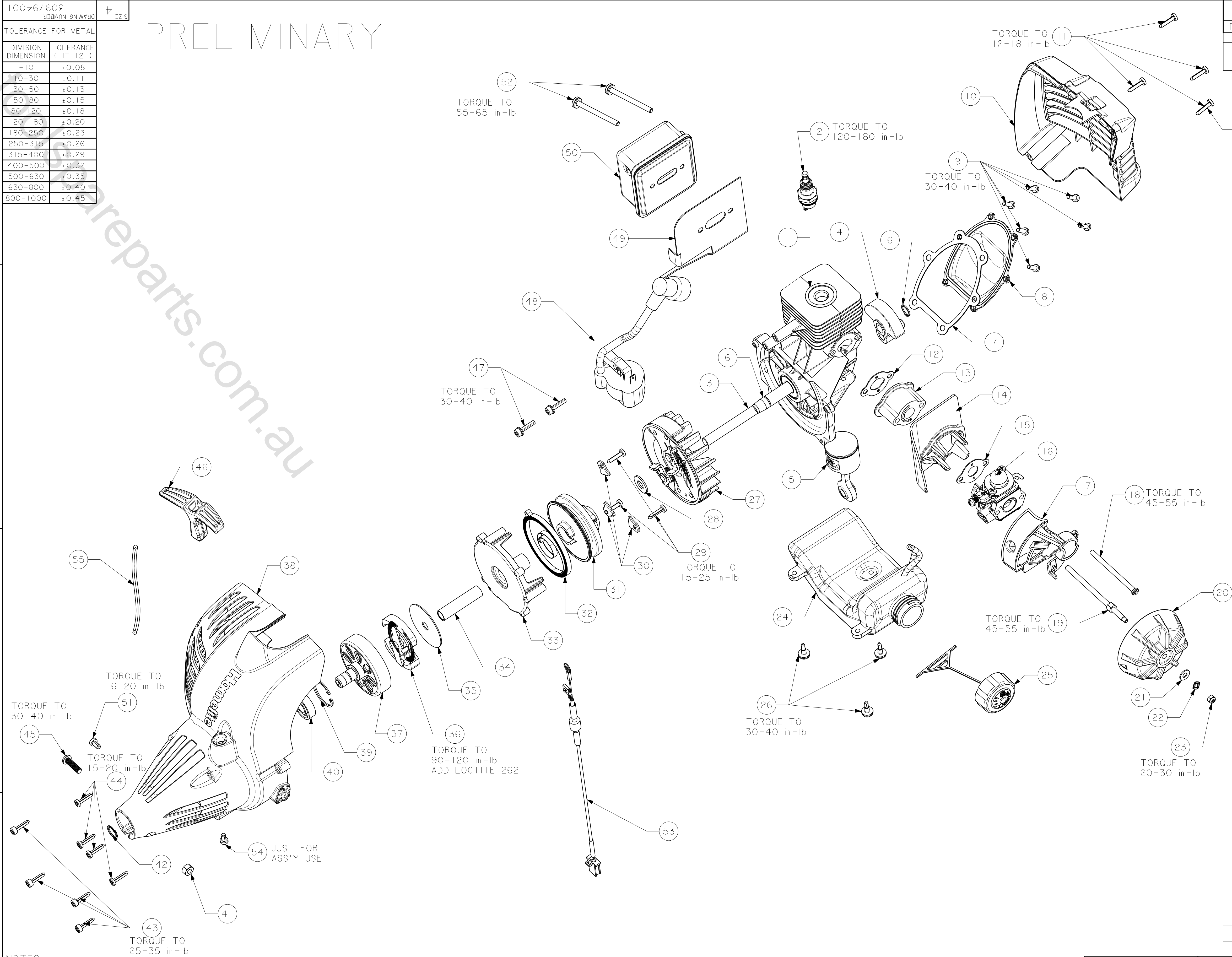


1004794001		4
DRAWING NUMBER		SIZE
TOLERANCE FOR METAL		
DIVISION	TOLERANCE	
DIMENSION	(IN)	(IN)
-10	±0.08	
10-30	±0.11	
30-50	±0.13	
50-80	±0.15	
80-120	±0.18	
120-180	±0.20	
180-250	±0.23	
250-315	±0.26	
315-400	±0.29	
400-500	±0.32	
500-630	±0.35	
630-800	±0.40	
800-1000	±0.45	

PRELIMINARY



REVISIONS				
REV	ZONE	DESCRIPTION	ECR	CHECKED
01		PRODUCTION RELEASED	AMY 06/18/07	XXXXXX XXX XX/XX/XX
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				

PRELIMINARY

VERSATOOL 26cc-309794001			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	308676001	SHORT BLOCK	1
2	870174001	SPARK PLUG (RCJ6Y)	1
3	620530002	CRANKSHRFT OUTPUT SHAFT	1
4	308979001	COUNTERWIGHT/PIN ASM	1
5	308679001	PISTON & ROD ASM	1
6	678382001	RETAINING RING	2
7	901550001	GASKET,CRANKCASE COVER	1
8	638337001	CRANKCASE COVER	1
9	660925003	SCREW,M4-0.7X10MM	6
10	518504001	REAR HOUSING	1
11	660466001	SCREW,M4X18MM SELT TAP	4
12	901551001	INNER HEAT DAM GASKET	1
13	518497001	HEAT DAM	1
14	518685001	PLASTIC HEAT DAM DEFLECTOR	1
15	901552001	OUTER HEAT DAM GASKET	1
16	308054001	CARBURETOR	1
17	518498001	ROTO-CHOKE BASE	1
18	660454001	BOLT,M5-0.8X70MM	1
19	660453001	DOUBLE SIDED HEX BOLT	1
20	518496001	ROTO-CHOKE COVER	1
21	678434001	WASHER,FLAT	1
22	678434002	WASHER,WAVEY	1
23	678435001	NUT,M4	1
24	308682002	FUEL TANK ASM	1
25	308680003	FUEL CAP ASM	1
26	660970002	SCREW,M4-0.7 SELF TAP	3
27	308811001	FLYWHEEL ASM	1
28	650017001	WASHER	1
29	660466001	SCREW,M4X18MM SELT TAP	3
30	638389001	PULLEY RETAINER	3
31	308386001	PULLEY ASM	1
32	638033001	SPRING & CONTAINER ASM	1
33	518692001	PLASTIC PULLEY RETAINER	1
34	638284002	SPCER TUBE	1
35	638090001	WASHER,CLUTCH,LARGE	1
36	300960007	CLUTCH ASM	1
37	308839001	CLUCH DRUM	1
38	308672003	STARTER HOUSING ASM	1
39	690684001	RETAINING RING	1
40	690697001	BALL BEARING	1
41	678029002	NUT,M6	1
42	690698001	RETAINING RING	1
43	660970001	SCREW,M4-0.7X16	4
44	660466001	SCREW,M4X18MM SELT TAP	4
45	660697002	BOLT,M6-1X20MM	1
46	511731001	PULLEY HANDLE	1
47	660968001	SCREW,M4-0.7X19MM	2
48	850108003	IGNITION MODULE	1
49	901452001	GASKET,MUFFLER	1
50	308990004	MUFFLER ASM	1
51	660634001	SCREW	1
52	660638003	SCREW,TAPTITE THR.FORM	2
53	308863005	ELECTRICAL LEAD ASM	1
54	660634001	SCREW	1
55	900849002	STARTER ROPE	1

- NOTES:
1. FOR ALL UNSPECIFIED LINEAR TOLERANCES PLEASE REFER TO TABLE.
 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR INSPECTIONS.

TOTAL DIMENSIONS THIS PAGE = 0

TOTAL DIMENSIONS THIS PAGE = 0

PRELIMINARY

309794001		VERSATOOL 26cc CE POWER HEAD ASSY/NON-CE.		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
M.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		DRAWN BY XWP 03/09/07	
P.S.		FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE.		CHECKED BY DDB 03/09/07	
DIST		PURCH/FAB P		APPROVED BY KW,MA 03/09/07	
"THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT."		DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5M-1994		MATERIAL SEE BOM	
THIRD ANGLE PROJECTION		SIZE 4		DRAWING NUMBER 309794001	
		SCALE 1:2		REV 01	
				SHEET 1 OF 1	