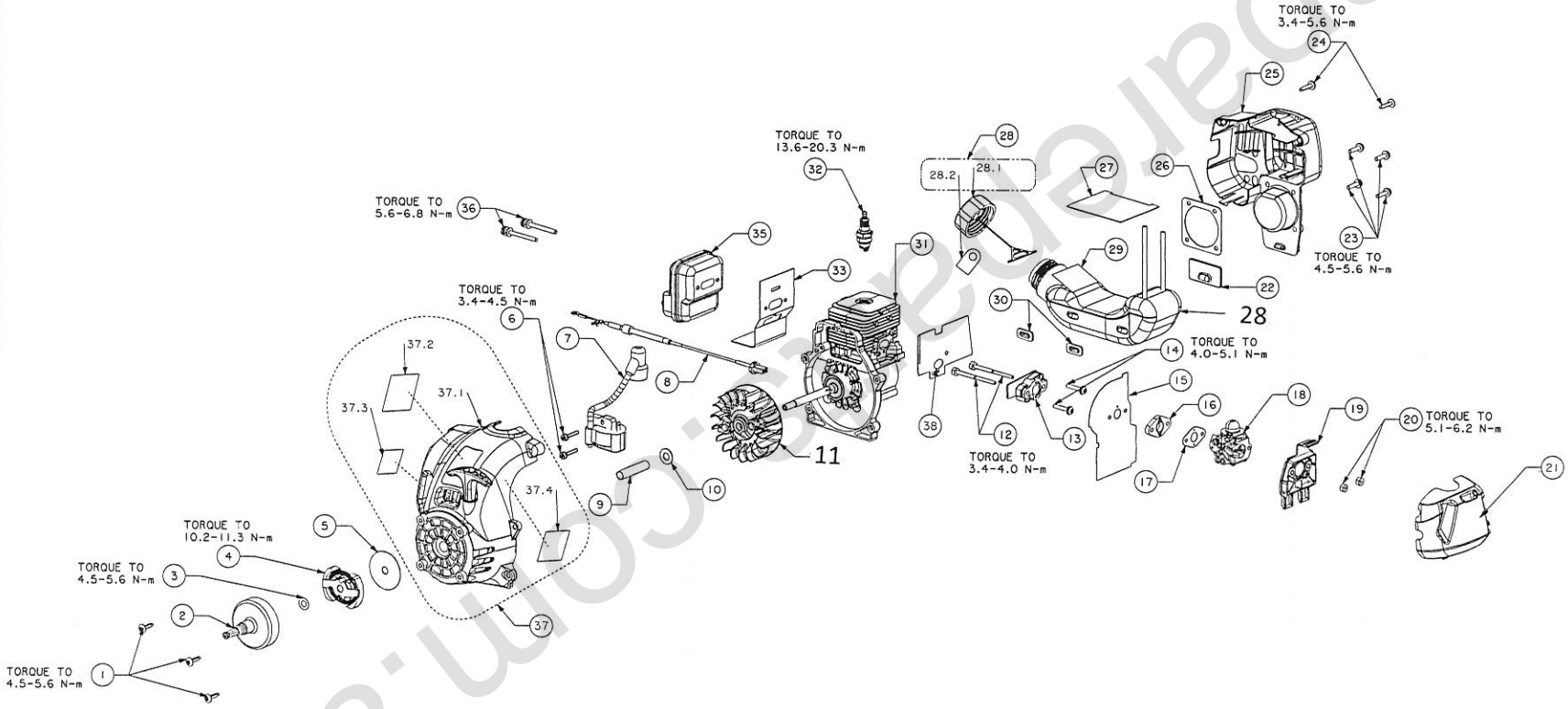
STANDARD TOLERANCE GRADES (ISO 286-1:1988)	
DIMENSION RANGE	IT 12
0-3	±0.05
3-6	±0.06
6-10	±0.08
10-18	±0.09
18-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

REV	CHANGE DESCRIPTION	ZONE	EC #	DATE	APV BY
A	PRELIMINARY				

COMPUTERIZED DOCUMENT
NO MANUAL REVISIONS PERMITTED

PRELIMINARY



NOTES:

(M) 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL (C) THIS PAGE = 0

TOTAL (M) THIS PAGE = 1

Techtronic Industries Co. Ltd.	CHORTA P/N:	METRIC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	3RD ANGLE PROJECTION	
CONFIDENTIAL	SC SAP P/N:	PART NAME: POWER HEAD		
THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF TECHTRONIC INDUSTRIES COMPANY LIMITED. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	DIMENSIONS TOLERANCE PER ASME Y14.5 - 2009 / UNSPECIFIED DIMENSIONS REFERENCE CAD MODEL	30CC POWER HEAD FOR 2011 EMEA MODEL		
	PARTS/PROCESS MUST COMPLY WITH THE COMPANY REQUIREMENTS OF HAZARDOUS SUBSTANCE FREE	DWN BY: KINNY,RUAN		
	REQUIT:	APV BY:		
	COLOR:	DATE:	APV DATE:	
		CAD TOOL: NX	SCALE: 1:1	SHEET: 1 OF 1
		SIZE: A1	PLM ID: CL00000736	REV: A

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