

PRELIMINARY

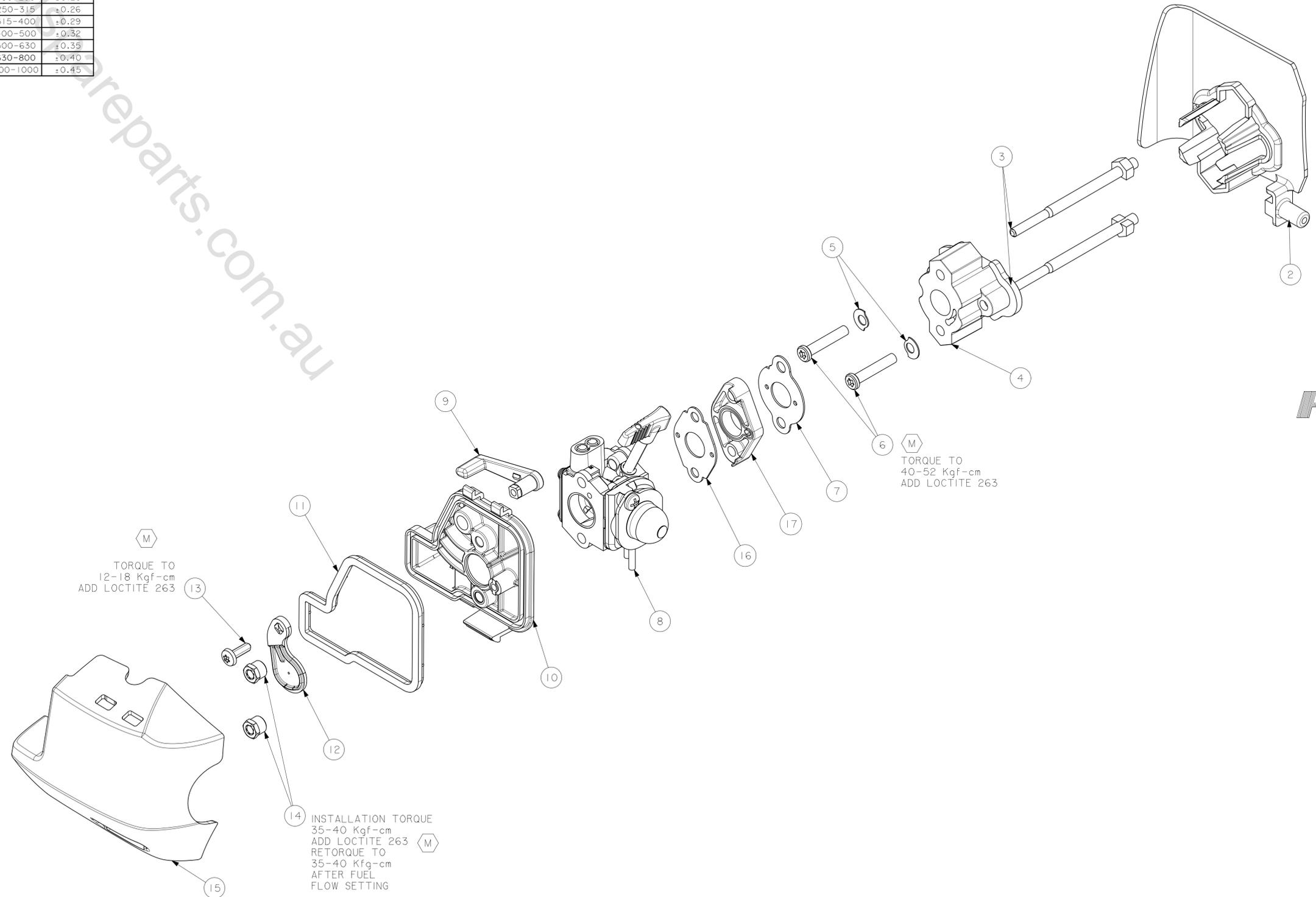
PRELIMINARY

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE	0P1208030	LGC 11/15/12
B		ONLY FOR ADDED SPL DRAWING	0P1301071	XXX XXXXXXXXX

COMPUTERIZED DOCUMENT
NO MANUAL REVISIONS PERMITTED

DRAWING NUMBER 308054083	
TOLERANCE FOR ASSEMBLY	
DIVISION DIMENSION	TOLERANCE (IT 12)
-10	±0.08
10-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

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M
TORQUE TO
12-18 Kgf-cm
ADD LOCTITE 263

M
TORQUE TO
40-52 Kgf-cm
ADD LOCTITE 263

M
INSTALLATION TORQUE
35-40 Kgf-cm
ADD LOCTITE 263
RETORQUE TO
35-40 Kgf-cm
AFTER FUEL
FLOW SETTING

- NOTES: I
- M 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 - 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL C THIS PAGE = 0
TOTAL M THIS PAGE = 4

308054083	26cc HOMELITE CARB ASS'Y	AS ASSEMBLED
PART NUMBER	DESCRIPTION	REMARKS

M.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.	DRAWN BY ZCB	DATE 01/22/13	TITLE TTI GROUP NORTH AMERICA
P.S.	FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE.	CHECKED BY LGC	DATE 01/22/13	TITLE 26cc HOMELITE CARB ASS'Y
DIST	PURCH/FAB F	APPROVED BY KW.MA	DATE 01/22/13	MATERIAL SEE BOM
"THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT."		THIRD ANGLE PROJECTION		
SCALE 1:2		SIZE 4		DRAWING NUMBER 308054083
SHEET 1 of 1		REV B		