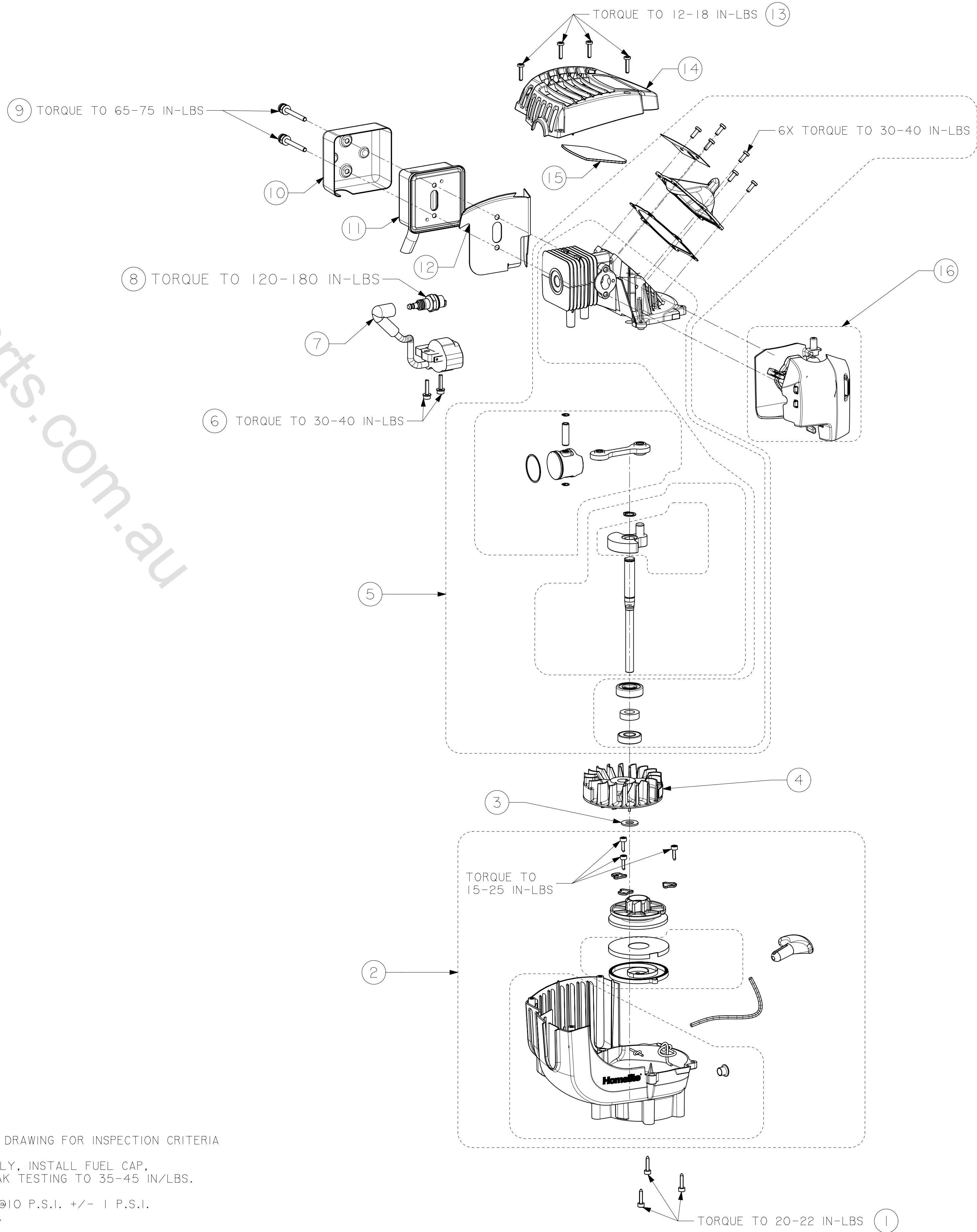


30844040		4	SIZE
TOLERANCE FOR ASSEMBLY			
DIVISION	TOLERANCE		
DIMENSION	( IN )		
-10	±0.08		
10-30	±0.11		
30-50	±0.13		
50-80	±0.15		
80-120	±0.18		
120-180	±0.20		
180-250	±0.23		
250-315	±0.26		
315-400	±0.29		
400-500	±0.32		
500-630	±0.35		
630-800	±0.40		
800-1000	±0.45		



REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE	0P1208030	LGC 11/15/12
B		INITIALIZED SPL DRAWING RELEASED	0P1301083	XXX XXXXXXXX
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				

PRELIMINARY

PRELIMINARY

NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. FOR LEAK TESTING ONLY, INSTALL FUEL CAP, TORQUE PRIOR TO LEAK TESTING TO 35-45 IN/LBS.
3. PRESSURIZE WITH AIR @10 P.S.I. +/- 1 P.S.I. NO LEAKAGE ALLOWED.
4. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL THIS PAGE = 1

TOTAL THIS PAGE = 1

308844040		26cc POWERHEAD ASSY		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
M.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.		DRAWN BY DATE ZCB 01/22/13	
P.S.		FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE.		CHECKED BY DATE LGC 01/22/13	
DIST		DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009		APPROVED BY DATE KW.MA 01/22/13	
THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT.		THIRD ANGLE PROJECTION		MATERIAL N/A	
				TITLE 26cc POWERHEAD ASSY	
				SIZE 4	
				DRAWING NUMBER 308844040	
				REV B	
				SCALE NONE	
				SHEET OF 1	