

100915060		SIZE
DRAWING NUMBER		4
TOLERANCE FOR METAL		
DIVISION	TOLERANCE	
DIMENSION	(IN)	(MM)
-10	±0.08	
10-30	±0.11	
30-50	±0.13	
50-80	±0.15	
80-120	±0.18	
120-180	±0.20	
180-250	±0.23	
250-315	±0.26	
315-400	±0.29	
400-500	±0.32	
500-630	±0.35	
630-800	±0.40	
800-1000	±0.45	

REVISIONS				
REV	ZONE	DESCRIPTION	ECR	CHECKED
01		DESIGN RELEASE 090315001	XXXXXX	XXX XX/XX/XX
COMPUTERIZED DOCUMENT				
NO MANUAL REVISIONS PERMITTED				

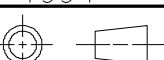
PRELIMINARY

TORQUE TO
18-23 kgf-cm
(16-20 in-lbs)

TORQUE TO
34.5-46 kgf-cm
(30-40 in-lbs)

TORQUE TO
11.5-8.8 kgf-cm
(10-25 in-lbs)

43	308042002	SPOOL RETAINER RH TH	I
42	308743002	CUTTING HEAD ASSY	I
41	308744001	GRASS DEFLECTOR SHIELD ASSY	I
40	308742001	CURVED LOWER BOOM HOUSING ASSY	I
39	308741001	ASSIST HANDLE ASSY	I
38	638020001	BLADE CUT-OFF	I
37	660643008	SCREW	I
36	678028001	RIVET SEMI-TUBULAR	2
35	518028001	DEFLECTOR SHIELD	I
34	678008001	FLAT WASHER	I
33	678034001	NUT	I
32	638019001	PLUG EXPANSION	I
31	660650001	SCREW	I
30	518006001	RETAINER CAP RED	I
29	518716001	MIGHTY LITE SPOOL	I
28	900890003	CUTTING LINE-DIA	I
27	678022001	SPRING	I
26	308746002	HUB W/EYELET ASSY	I
25	561660001	RUBBER PROTECTOR	I
24	308032001	BEARING ASSY	I
23	660647001	SCREW	I
22	638001001	CLAMP	I
19	660643004	SCREW	I
18	660643002	SCREW	I
17	518014001	EDGER GUIDE LOWER	I
16	518015001	EDGER GUIDE UPPER	I
15	678012001	WASHER LOCK	I
14	678008001	FLAT WASHER	I
13	678034001	WING NUT	I
12	678246001	WING NUT	I
11	678008001	FLAT WASHER	I
10	660643009	SCREW	I
9	518674001	ASSIST HANDLE	I
8	620545001	FLEX SHAFT	I
7	570088001	BOOM LINER-EXTRUDED	I
6	638377001	STAMPING, CURVED BOOM TUBE	I
5	570087001	FOAM HANDLE GRIP-TUBE	I
4	660697002	ST SCREW	I
3	660634001	SCREW	I
2	678029002	NUT.HEX	I
1	309792001	26CC CE ENGINE	I

090315001		26CC TRIMMER/HLT26EDN/NON-CE/D-HAN		AS PURCHASED			
PART NUMBER		DESCRIPTION		REMARKS			
SS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. OR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. SEE DIMENSIONS ONLY. VISION & TOLERANCE PER ASME Y14.5M-1994 D ANGLE SECTION 		DRAWN BY LSX 03/22/07		DATE TTI GROUP NORTH AMERICA			
		CHECKED BY LSX 03/22/07		DATE TITLE			
		APPROVED BY KW.MA 03/22/07		DATE 26cc TRIMMER/HLT26EDN/NON-CE/D-HAN			
		MATERIAL		SIZE 4		DRAWING NUMBER 090315001	
		SEE BOM		SCALE NONE		REV 01	
				SHEET 1 OF 1			

PRELIMINARY

NOTES:
1.SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR INSPECTIONS
TOTAL⊕ DIMENSIONS ON THIS PAGE = 0
TOTALⓂ DIMENSIONS ON THIS PAGE = 0