

| STANDARD TOLERANCE GRADES<br>(ISO 286-1:1988) |       |
|-----------------------------------------------|-------|
| DIMENSION RANGE                               | IT 12 |
| 0-3                                           | ±0.05 |
| 3-6                                           | ±0.06 |
| 6-10                                          | ±0.08 |
| 10-18                                         | ±0.09 |
| 18-30                                         | ±0.11 |
| 30-50                                         | ±0.13 |
| 50-80                                         | ±0.15 |
| 80-120                                        | ±0.18 |
| 120-180                                       | ±0.20 |
| 180-250                                       | ±0.23 |
| 250-315                                       | ±0.26 |
| 315-400                                       | ±0.29 |
| 400-500                                       | ±0.32 |
| 500-630                                       | ±0.35 |
| 630-800                                       | ±0.40 |
| 800-1000                                      | ±0.45 |



PRELIMINARY

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NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

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TOTAL THIS PAGE = 1

|                                                                                                                                                                                                             |                       |          |                                                                 |                        |                                        |        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----------|-----------------------------------------------------------------|------------------------|----------------------------------------|--------|
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|                                                                                                                                                                                                             | SC SAP PIN:           |          | PART NAME:                                                      |                        | 090072018                              |        |
|                                                                                                                                                                                                             | DWN BY: XJW 11/6/13   |          | APV BY:                                                         |                        | 25.4cc RYOBI TRIMMER CURVE SPLIT BLK S |        |
|                                                                                                                                                                                                             | COLOR:                |          | CAD TOOL: NX                                                    |                        | SCALE: 1:1                             |        |
| SHEET: 3 OF 3                                                                                                                                                                                               |                       | SIZE: A1 |                                                                 | PLM ID: 09007201800099 |                                        | REV: A |