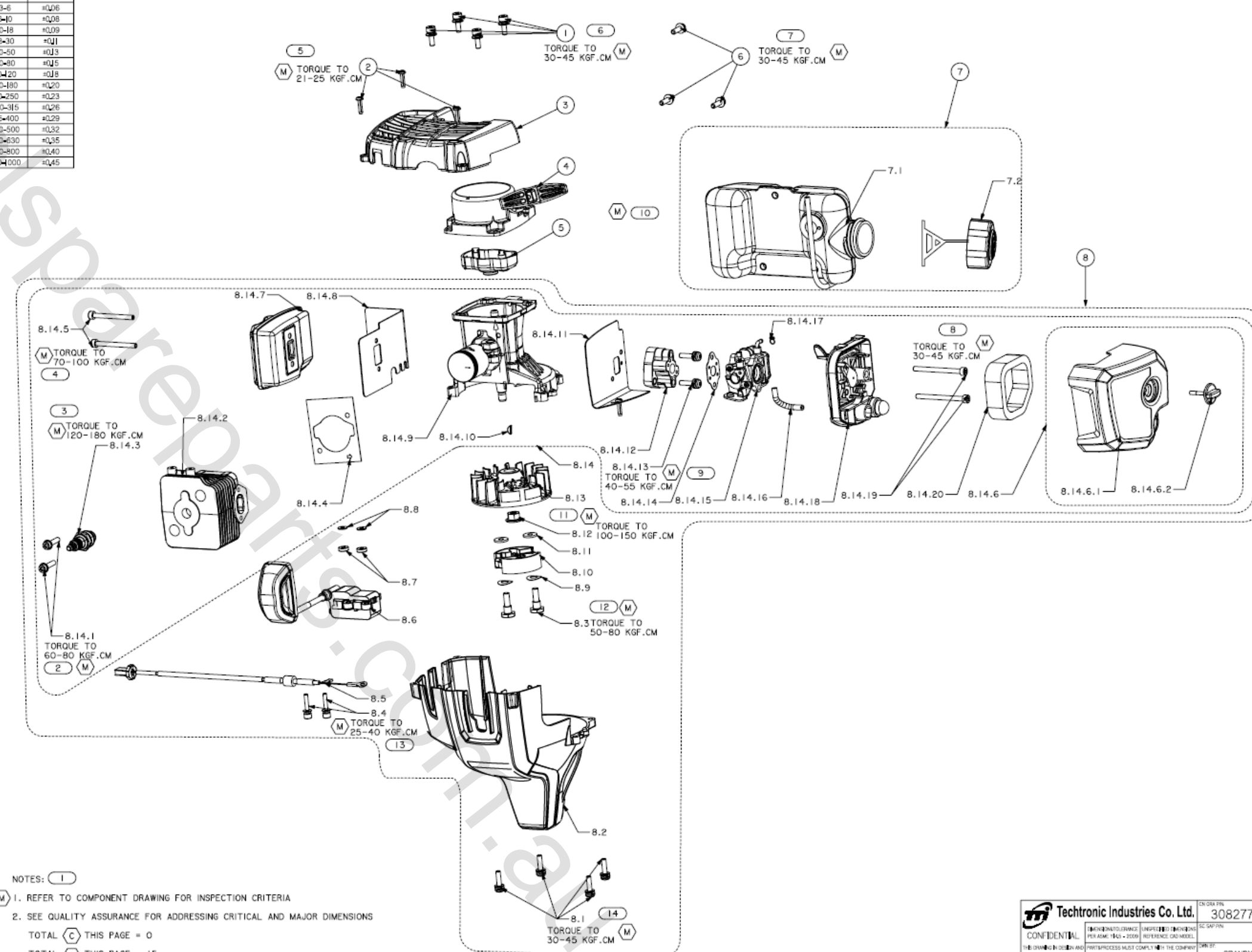


STANDARD TOLERANCE	
ASSEMBLY	
(ISO 286-1:1988)	
DIMENSION RANGE	IT 12
0-3	±0.05
3-6	±0.06
6-10	±0.08
10-18	±0.09
18-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

REV	CHANGE DESCRIPTION	ZONE	EC #	DATE	APV BY
B	DESIGN RELEASE				

COMPUTERIZED DOCUMENT
NO MANUAL REVISIONS PERMITTED



NOTES: (1)

(M) 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL (C) THIS PAGE = 0

TOTAL (M) THIS PAGE = 15

Techtronic Industries Co. Ltd.		308277018		METRIC		UNLESS OTHERWISE SPECIFIED (DIMENSIONS ARE IN MILLIMETERS)		3RD ANGLE PROJECTION	
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SUB: OP		APV DATE:		CADD TOOL: NX		SCALE: 1:2		SHEET: 2 OF 2	
COLOR:		FILE NO: 308277018000099		NEW		B			