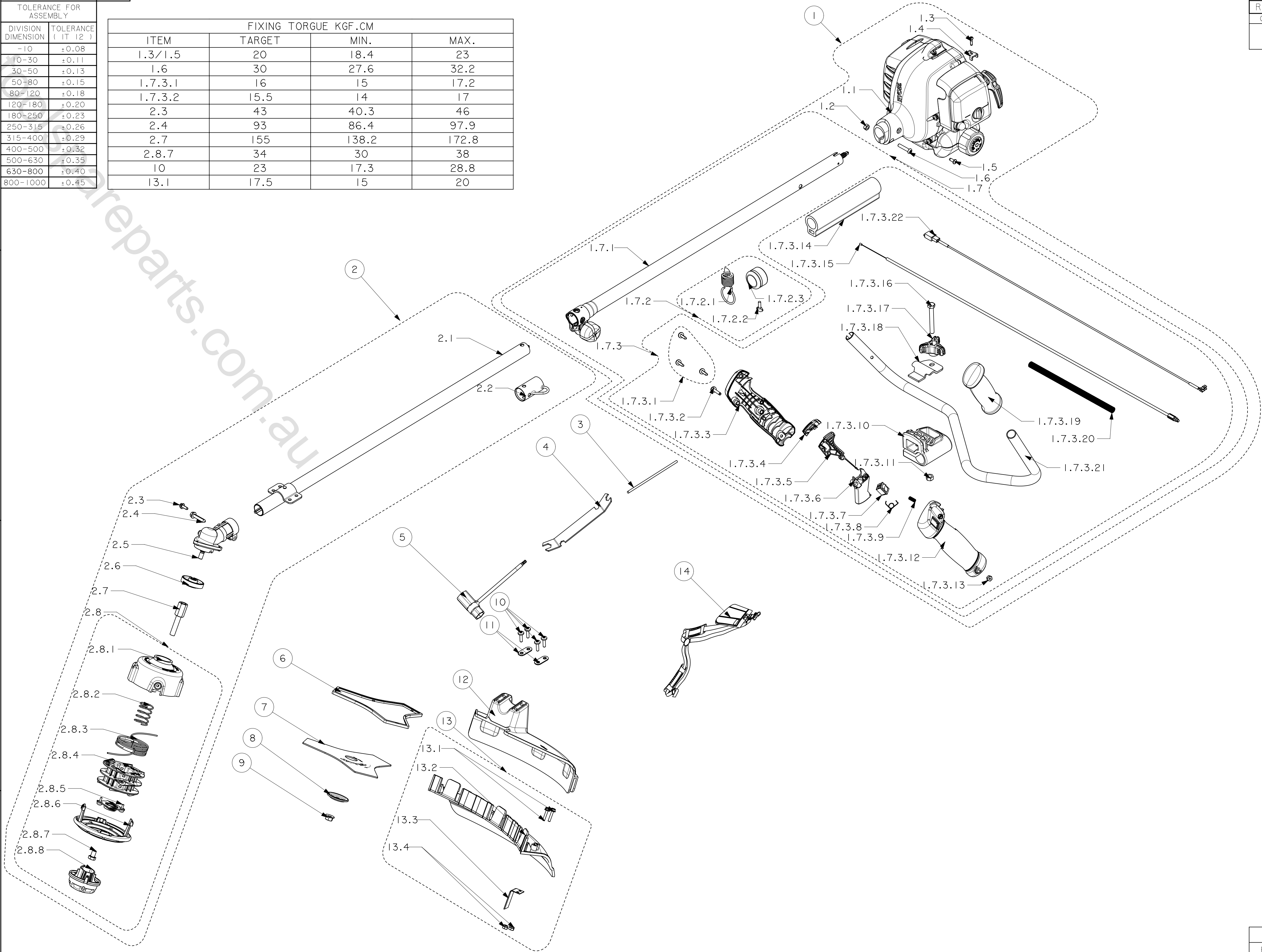


DRAWING NUMBER 090072014		SIZE 4
TOLERANCE FOR ASSEMBLY		
DIVISION	TOLERANCE	
DIMENSION	(IT 12 I)	
-10	±0.08	
10-30	±0.11	
30-50	±0.13	
50-80	±0.15	
80-120	±0.18	
120-180	±0.20	
180-250	±0.23	
250-315	±0.26	
315-400	±0.29	
400-500	±0.32	
500-630	±0.35	
630-800	±0.40	
800-1000	±0.45	

FIXING TORQUE KGF.CM				
ITEM	TARGET	MIN.	MAX.	
1.3/1.5	20	18.4	23	
1.6	30	27.6	32.2	
1.7.3.1	16	15	17.2	
1.7.3.2	15.5	14	17	
2.3	43	40.3	46	
2.4	93	86.4	97.9	
2.7	155	138.2	172.8	
2.8.7	34	30	38	
10	23	17.3	28.8	
13.1	17.5	15	20	

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE	XXXXXXXXXX	XXXXXXXXXXXX
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				

PRELIMINARY



PRELIMINARY

NOTES:

- (M) 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL (C) THIS PAGE = 0
- TOTAL (M) THIS PAGE = 1

090072014		25.4cc RYOBI PETROL STRAIGHT SHAFT BRUSHCUTTER RBCGM25BB		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
M.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.		DRAWN BY DATE LH 01/19/11	
P.S.		FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE.		CHECKED BY DATE HJH 01/19/11	
DIST		DO NOT SCALE.		APPROVED BY DATE KW.MA 01/19/11	
"THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT."		USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009		MATERIAL NONE	
THIRD ANGLE PROJECTION		NONE		SIZE 4 DRAWING NUMBER 090072014 REV 01	
		SCALE NONE		SHEET 1 OF 1	