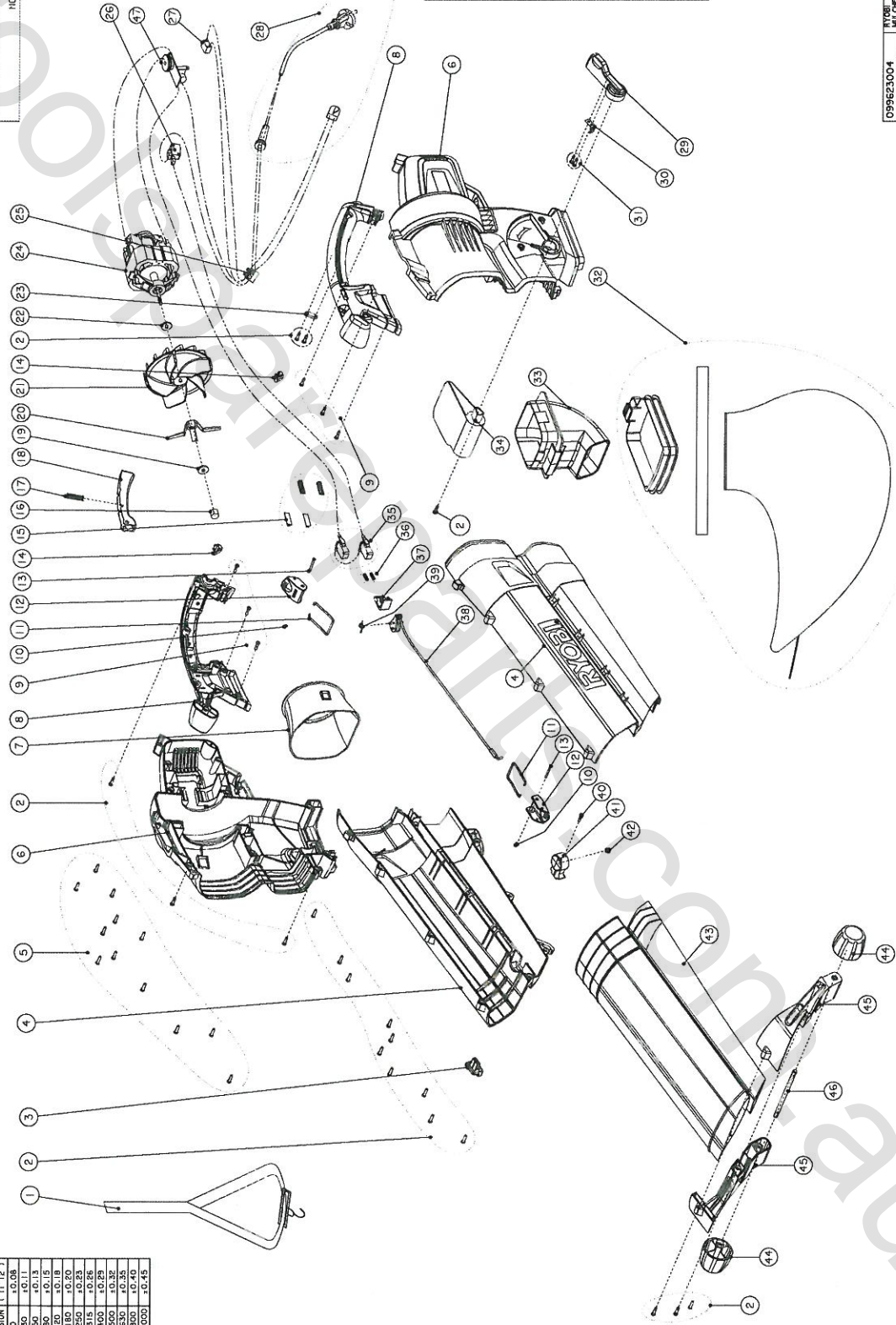
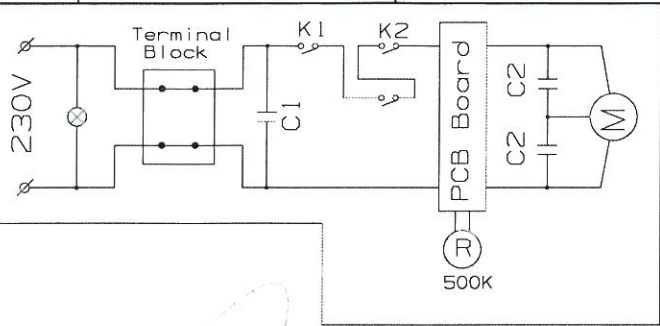


| TOLERANCE FOR ASSEMBLY |           |
|------------------------|-----------|
| DIVISION               | TOLERANCE |
| 1-10                   | +0.08     |
| 10-30                  | +0.13     |
| 30-50                  | +0.18     |
| 50-80                  | +0.23     |
| 80-120                 | +0.28     |
| 120-160                | +0.33     |
| 160-200                | +0.38     |
| 200-250                | +0.43     |
| 250-315                | +0.48     |
| 315-400                | +0.53     |
| 400-500                | +0.58     |
| 500-630                | +0.63     |
| 630-800                | +0.68     |
| 800-1000               | +0.73     |

| REVISIONS |                               |
|-----------|-------------------------------|
| REV       | DESCRIPTION                   |
| 01        | DESIGN RELEASE                |
| 02        | COMPUTERIZED DOCUMENT         |
| 03        | NO MANUAL REVISIONS PERMITTED |

Uncontrolled copy for reference only (D.C.C)



| PART NUMBER |                                 |
|-------------|---------------------------------|
| 099623004   | 1900W BLOWER VACUUM / MACHINERY |
| DESCRIPTION |                                 |
| DATE        | 06/13/11                        |
| BY          | TTI GROUP NORTH AMERICA         |
| REVISIONS   |                                 |
| REV         | DESCRIPTION                     |
| 01          | 1900W BLOWER VACUUM / MACHINERY |
| 02          | 1900W BLOWER VACUUM / MACHINERY |
| 03          | 1900W BLOWER VACUUM / MACHINERY |
| 04          | 1900W BLOWER VACUUM / MACHINERY |
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| 45          | 1900W BLOWER VACUUM / MACHINERY |
| 46          | 1900W BLOWER VACUUM / MACHINERY |

NOTES:  
 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA  
 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS  
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