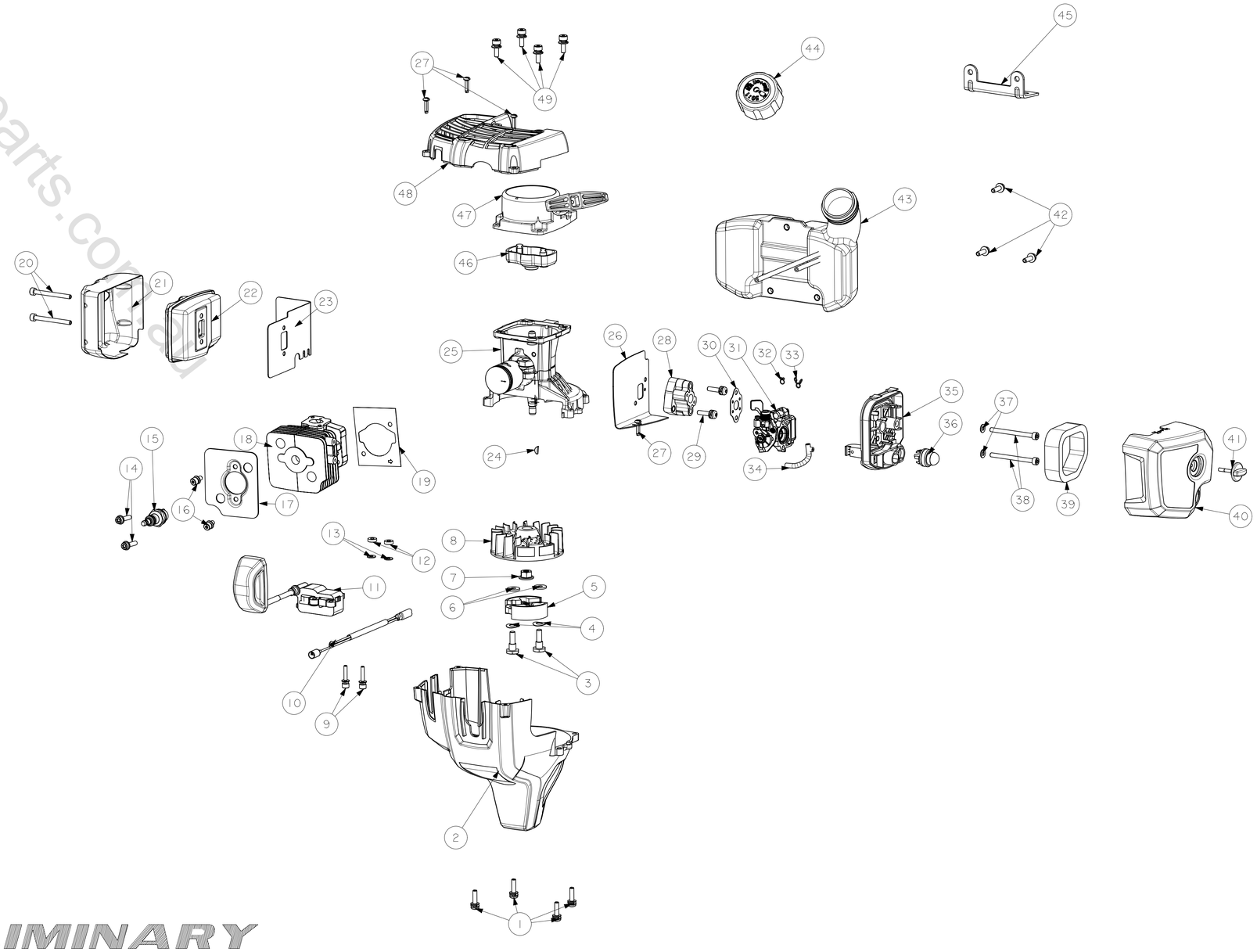
STANDARD TOLERANCE GRADES	
(ISO 286-1:1988)	
DIMENSION RANGE	IT 12
0-3	±0.05
3-6	±0.06
6-10	±0.08
10-18	±0.09
18-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

bcoopareparts.com



PRELIMINARY

NOTES:

(M) 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL (C) THIS PAGE = 0

TOTAL (M) THIS PAGE = 2

Techtronic Industries Co. Ltd.		CN ORA P/N: 308277019	METRIC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS	3RD ANGLE PROJECTION
CONFIDENTIAL	DIMENSION&TOLERANCE PER ASME Y14.5 - 2009 / UNSPECIFIED DIMENSIONS REFERENCE CAD MODEL	SC SAP P/N:	PART NAME: POWER HEAD ASS'Y 25.4CC FULL CRANK POWER HEAD ASS'Y	
THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF	PART&PROCESS MUST COMPLY WITH THE COMPANY REQUIREMENTS OF HAZARDOUS SUBSTANCE FREE.	DWN BY: XJW 12/11/12		
TECHTRONIC INDUSTRIES COMPANY LIMITED.	WEIGHT:	APV BY:		
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