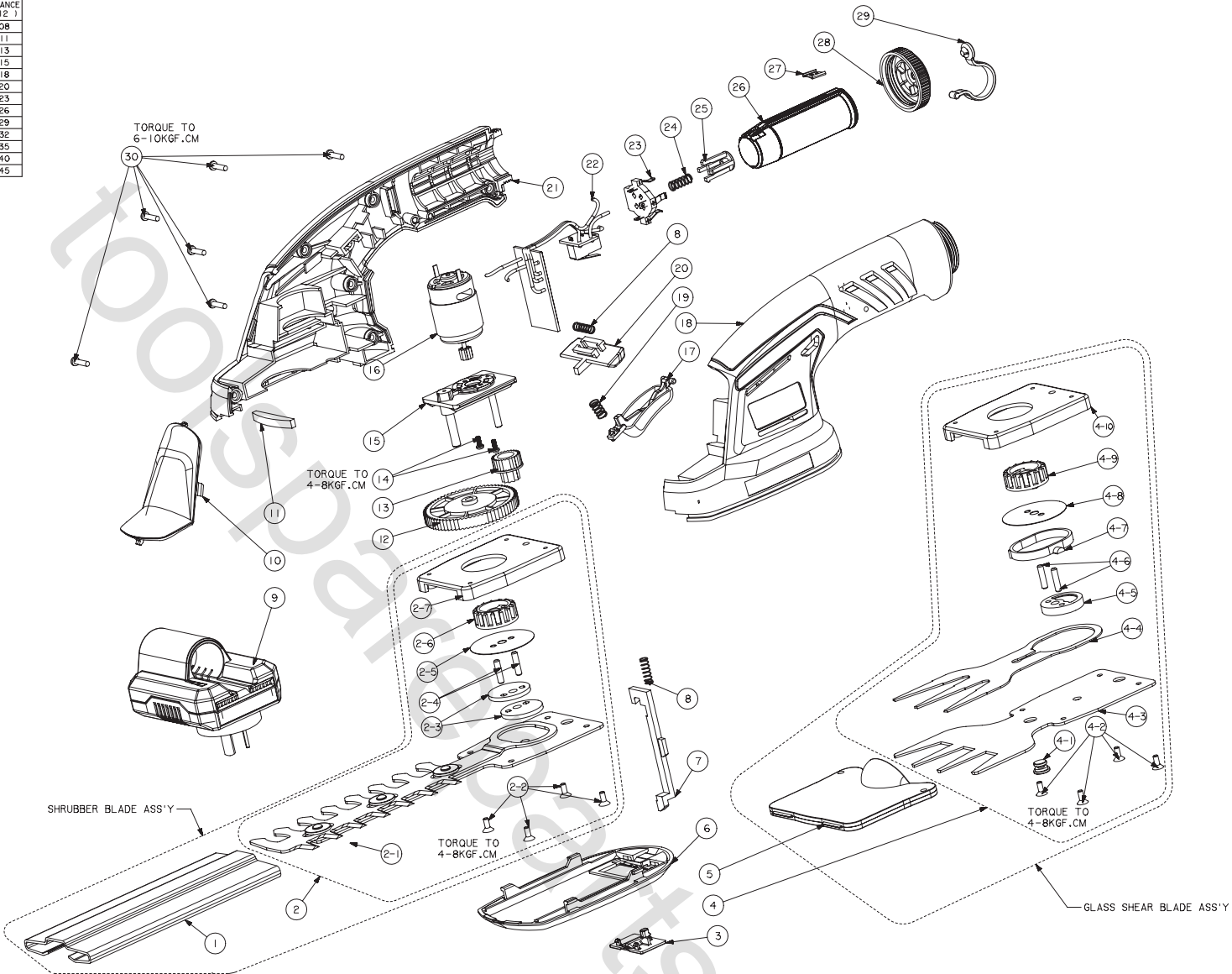


L00216060	
TOLERANCE FOR ASSEMBLY	
DIVISION	TOLERANCE
DIMENSION	(IT 12.1)
-10	+0.08
10-30	+0.11
30-50	+0.13
50-80	+0.15
80-120	+0.18
120-180	+0.20
180-250	+0.23
250-315	+0.26
315-400	+0.29
400-500	+0.32
500-630	+0.35
630-800	+0.40
800-1000	+0.45



REVISONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASED	OP1202016 WCS	02/28/12
COMPUTERIZED DOCUMENT				
NO MANUAL REVISIONS PERMITTED				

NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL C THIS PAGE = 0
- TOTAL M THIS PAGE = 1

090912007		4V GRASS SHEAR		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2002		DRAWN BY LB 02/10/12		DATE 02/10/12	
CHECKED BY WCS 02/10/12		DATE 02/10/12		TITLE 4V GRASS SHEAR	
APPROVED BY ZHJ 02/10/12		DATE 02/10/12		MATERIAL	
THIRD ANGLE PROJECTION		SEE NOTE 1		SIZE 4	
				SCALE 1:2	
				DRAWING NUMBER 090912007	
				REV 01	
				SHEET 1 OF 1	