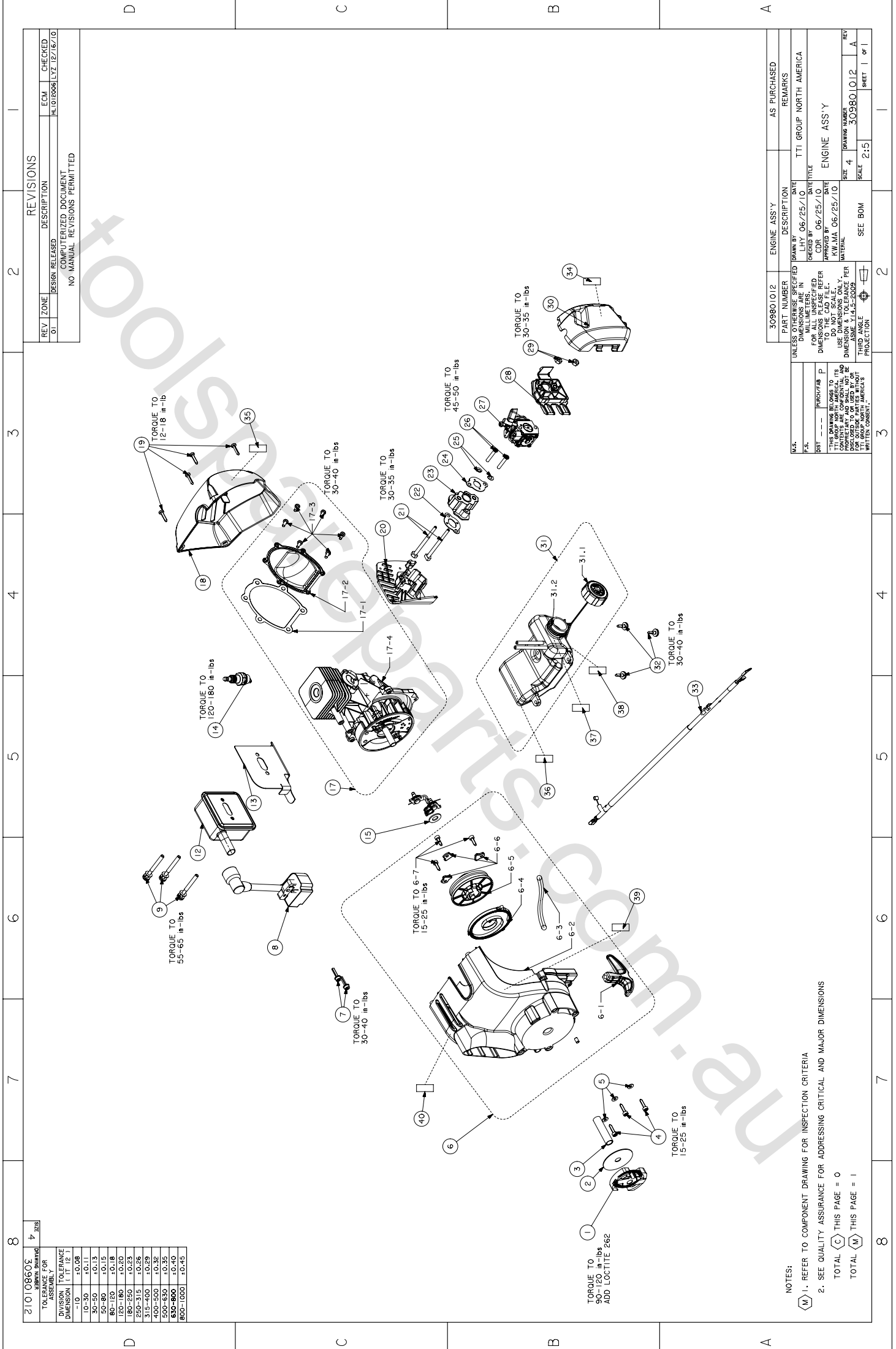




TOLERANCE FOR		4	3
ASSEMBLY		3	3
DIMENSION	TOLERANCE	3	3
10-30	+0.11	3	3
30-50	+0.13	3	3
50-80	+0.15	3	3
80-120	+0.18	3	3
120-180	+0.20	3	3
180-250	+0.23	3	3
250-315	+0.26	3	3
315-400	+0.29	3	3
400-500	+0.32	3	3
500-630	+0.35	3	3
630-800	+0.40	3	3
800-1000	+0.45	3	3

REV ZONE		DESCRIPTION		ECM	CHECKED
01		DESIGN RELEASED	COMPUTERIZED DOCUMENT		
		NO MANUAL REVISIONS PERMITTED			

NOTES:
1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
TOTAL THIS PAGE = 0
TOTAL THIS PAGE = 1

309801012		ENGINE ASS'Y		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
UNLESS OTHERWISE SPECIFIED		DRAWN BY		DATE	
DIMENSIONS ARE IN		LHY		06/25/10	
FOR ALL UNSPECIFIED		DATE/TITLE		TTI GROUP NORTH AMERICA	
DIMENSIONS PLEASE REFER		APPROVED BY		DATE	
TO THE DRAWING		KW.MA		06/25/10	
DO NOT SCALE.		MATERIAL		ENGINE ASS'Y	
USE DIMENSIONS ONLY.		SEE BOM		SIZE 4	
DIMENSIONS VARY PER		SCALE		309801012	
DRAWING ASS'Y		THIRD ANGLE		SHEET 1 OF 1	
TTI GROUP NORTH AMERICA		PROJECTION		2:5	