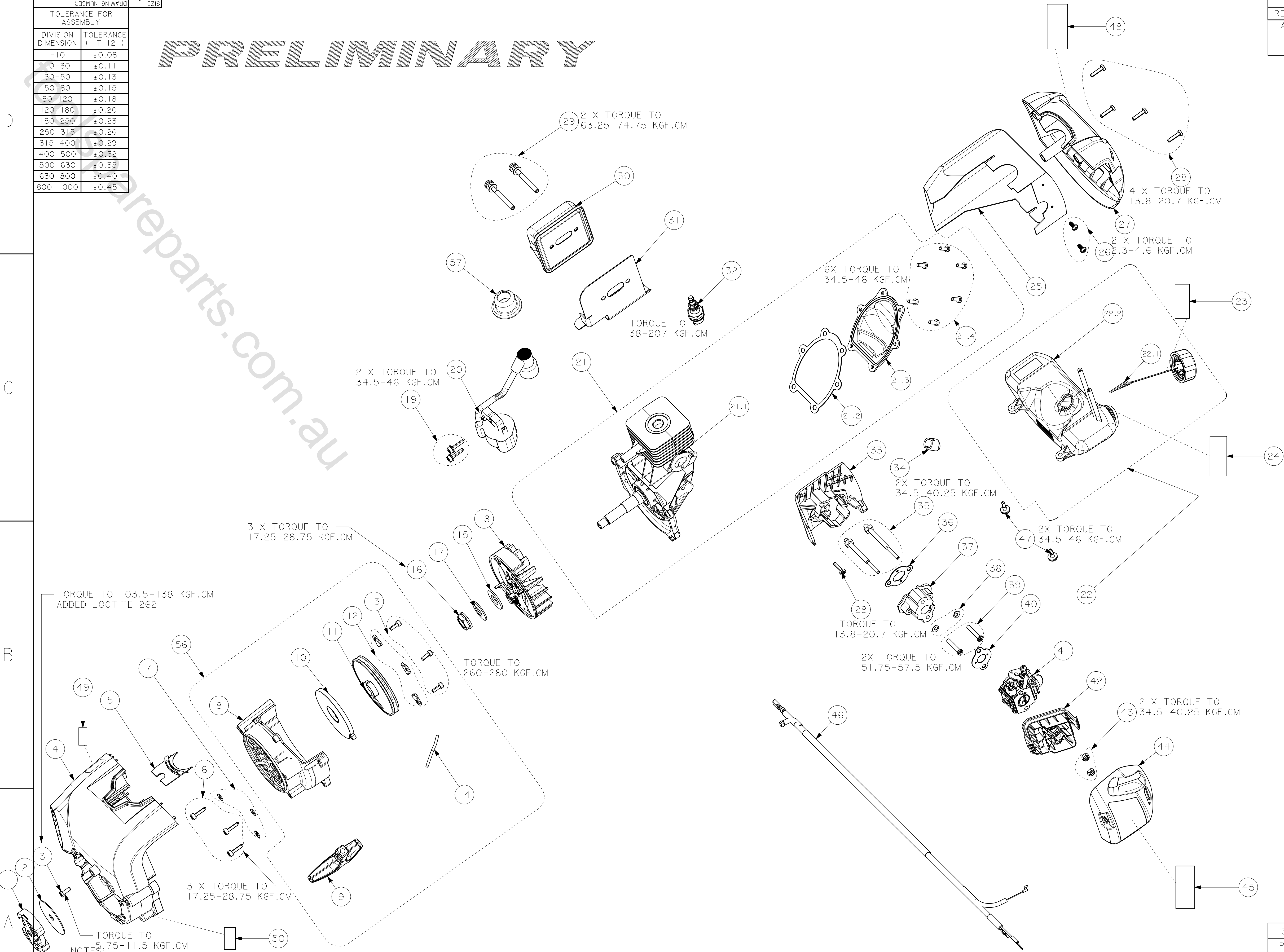


810108603		4
DRAWING NUMBER		SIZE
TOLERANCE FOR ASSEMBLY		
DIVISION	TOLERANCE	
DIMENSION	(IT 12 I)	
-10	±0.08	
10-30	±0.11	
30-50	±0.13	
50-80	±0.15	
80-120	±0.18	
120-180	±0.20	
180-250	±0.23	
250-315	±0.26	
315-400	±0.29	
400-500	±0.32	
500-630	±0.35	
630-800	±0.40	
800-1000	±0.45	

PRELIMINARY

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
A		PRELIMINARY	XXXXXX	XXX XX/XX/XX
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				



TORQUE TO 103.5-138 KGF.CM
ADDED LOCTITE 262

2 X TORQUE TO
34.5-46 KGF.CM

TORQUE TO
138-207 KGF.CM

6X TORQUE TO
34.5-46 KGF.CM

4 X TORQUE TO
13.8-20.7 KGF.CM

2 X TORQUE TO
26.3-4.6 KGF.CM

2X TORQUE TO
34.5-40.25 KGF.CM

2X TORQUE TO
34.5-46 KGF.CM

TORQUE TO
13.8-20.7 KGF.CM

2X TORQUE TO
51.75-57.5 KGF.CM

2 X TORQUE TO
34.5-40.25 KGF.CM

3 X TORQUE TO
17.25-28.75 KGF.CM

TORQUE TO
260-280 KGF.CM

TORQUE TO
5.75-11.5 KGF.CM

- NOTES:
- 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 - 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL THIS PAGE = 0
- TOTAL THIS PAGE = 1

PRELIMINARY

309801018		RYOBL HT ENGINE ASS'Y		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
M.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009		DRAWN BY LH 09/10/12	
P.S.		THIRD ANGLE PROJECTION		DATE 09/10/12	
DIST		PURCH/FAB		DATE 09/10/12	
APPROVED BY KW.MA 09/10/12		DATE 09/10/12		TITLE RYOBL HT ENGINE ASS'Y	
MATERIAL SEE BOM		SCALE 2:5		DRAWING NUMBER 309801018	
REV A		SHEET 1		OF 1	