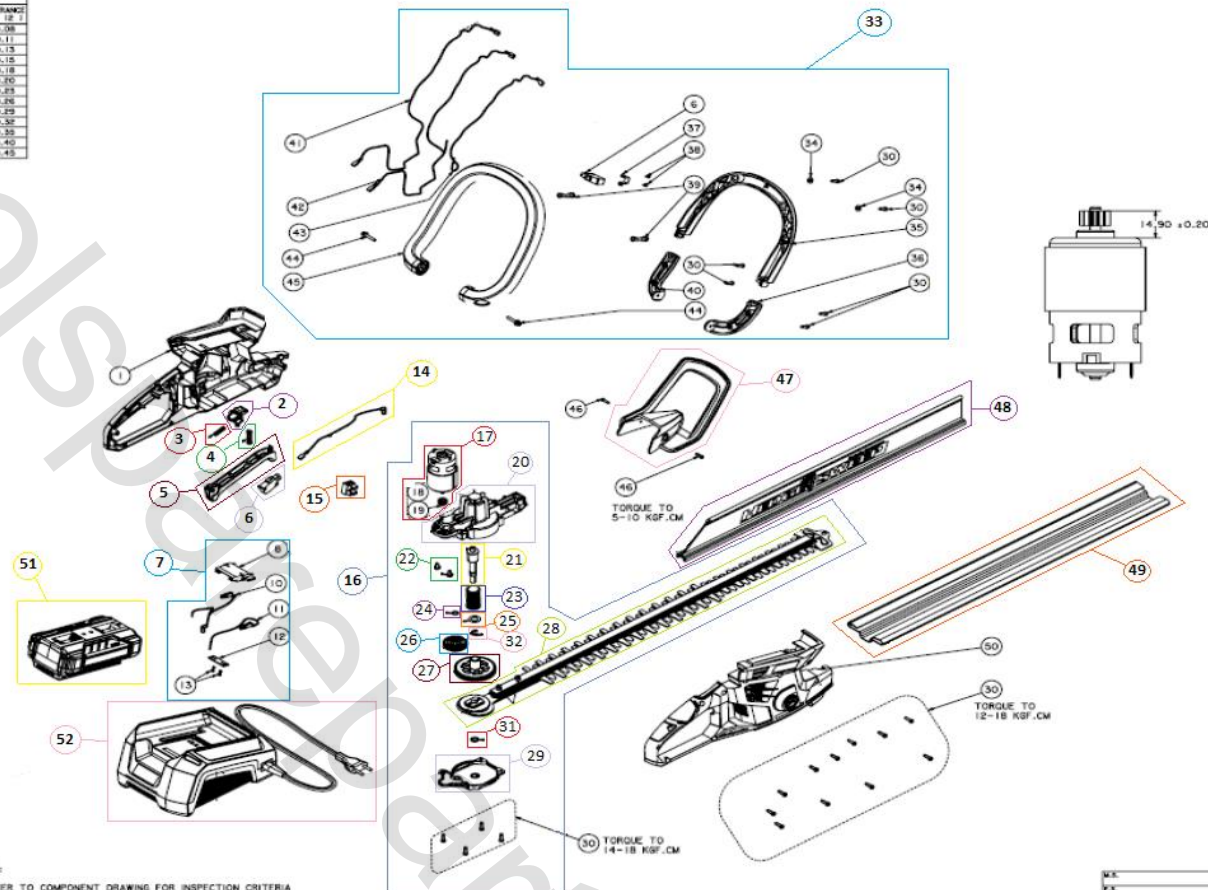


TOLERANCE FOR ASSEMBLY	
DIVISION DIMENSION	TOLERANCE (\pm IT 12)
≤ 10	± 0.08
10-30	± 0.11
30-50	± 0.13
50-80	± 0.15
80-120	± 0.18
120-180	± 0.20
180-250	± 0.23
250-315	± 0.26
315-400	± 0.29
400-500	± 0.32
500-630	± 0.35
630-800	± 0.40
800-1000	± 0.45

REVISIONS			
REV	ZONE	DESCRIPTION	ECM CHECKED
01		DESIGN RELEASE	DP/212056 6/2 01/02/78
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED			

OP
Uncontrolled copy
for reference only
(B.C.C.)



NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL  THIS PAGE = 0

TOTAL **(M)** THIS PAGE = 1

09080400Z		36V HEDGER TRIMMER	AS PURCHASED
PART NUMBER		DESCRIPTION	REMARKS
U.S.	UNLESS OTHERWISE SPECIFIED	DRAWN BY	DATE
U.S.	DIMENSIONS ARE IN MILLIMETERS	LDH	09/13/12
U.S.	ALL DIMENSIONS ARE TO CENTER LINE UNLESS NOTED OTHERWISE	DESIGNED BY	DATE
U.S.	FOR DIMENSIONS PLEASE REFER TO THE FILE	GAZ	09/13/12
U.S.	USE DIMENSIONS ONLY TO SET SCALE	HC SHZ	09/13/12
U.S.	USE DIMENSIONS ONLY TO SET SCALE	SEE BOM	
U.S.	DIMENSIONS & TOLERANCES PER ASME Y14.5-2009	SCALE	1:2
U.S.	THIRD ANGLE PROJECT	PROJECT	09080400Z
U.S.		DATE	09/13/12
U.S.		BY	LDH
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