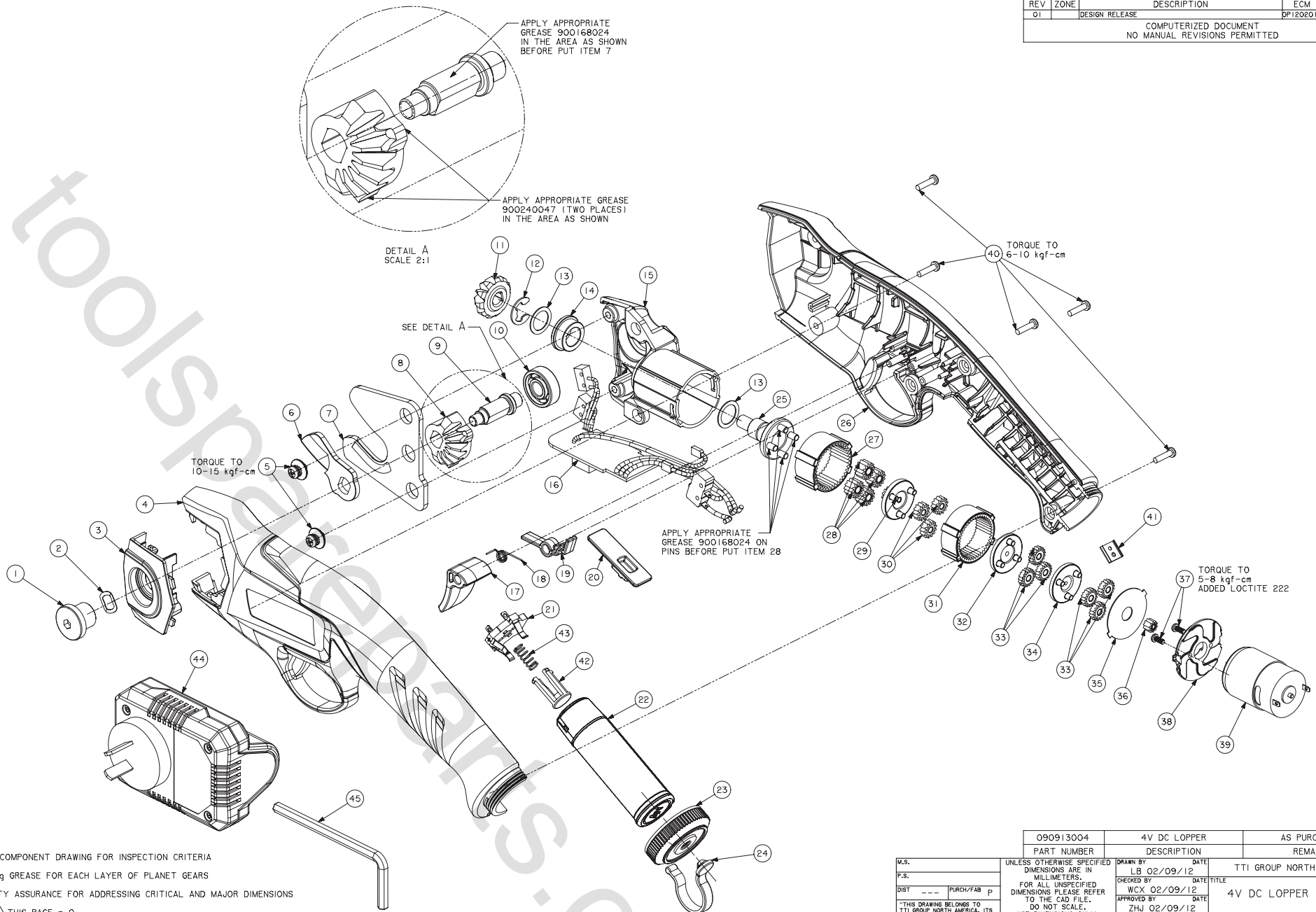


TOLERANCE FOR ASSEMBLY	
DIVISION DIMENSION	TOLERANCE (IT 12.1)
-10	±0.08
10-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

REVISES				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE		
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				



NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 2. APPLY 0.8g GREASE FOR EACH LAYER OF PLANET GEARS
 3. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL C THIS PAGE = 0
- TOTAL M THIS PAGE = 1

090913004		4V DC LOPPER		AS PURCHASED	
PART NUMBER		DESCRIPTION		REMARKS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009		DRAWN BY LB 02/09/12		DATE TITLE TTI GROUP NORTH AMERICA	
THIRD ANGLE PROJECTION		CHECKED BY WCX 02/09/12		DATE 4V DC LOPPER	
		APPROVED BY ZHJ 02/09/12			
		MATERIAL SEE B.O.M		SIZE 4	
				DRAWING NUMBER 090913004	
				SCALE 1:1	
				SHEET 1 OF 1	