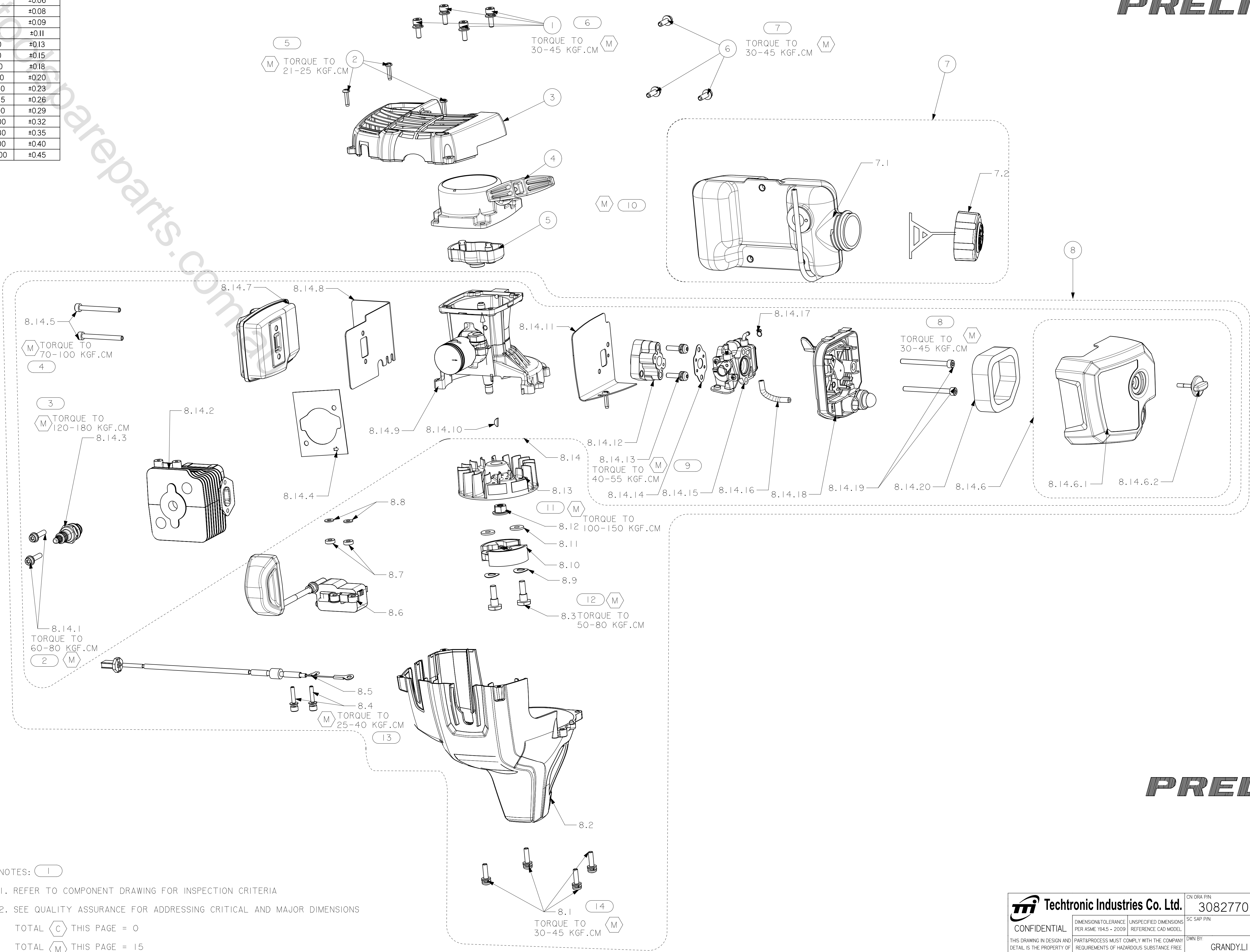


STANDARD TOLERANCE ASSEMBLY (ISO 286-1:1988)	
DIMENSION RANGE	IT 12
0-3	±0.05
3-6	±0.06
6-10	±0.08
10-18	±0.09
18-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

REV	CHANGE DESCRIPTION	ZONE	EC #	DATE	APV BY
B	DESIGN RELEASE				
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED					

PRELIMINARY



PRELIMINARY

NOTES: I

M 1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA

2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS

TOTAL C THIS PAGE = 0

TOTAL M THIS PAGE = 15

Techtronic Industries Co. Ltd. CONFIDENTIAL THIS DRAWING IN DESIGN AND DETAIL IS THE PROPERTY OF TECHTRONIC INDUSTRIES COMPANY LIMITED. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	CV GRA PIN: 308277018	METRIC UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS		3RD ANGLE PROJECTION
	SC SAP PIN:	PART NAME:		
	DWN BY: GRANDY.LI	308277018		
	APV BY:	25.4CC FULL CRANK POWER HEAD ASSY		
DIMENSIONS/TOLERANCE PER ASME Y14.5 - 2009	UNSPECIFIED DIMENSIONS REFERENCE CAD MODEL	CAD TOOL: NX	SCALE: 1:2	SHEET 2 OF 2
WEIGHT:	COLOR:	BU: OP	APV DATE:	REV: B