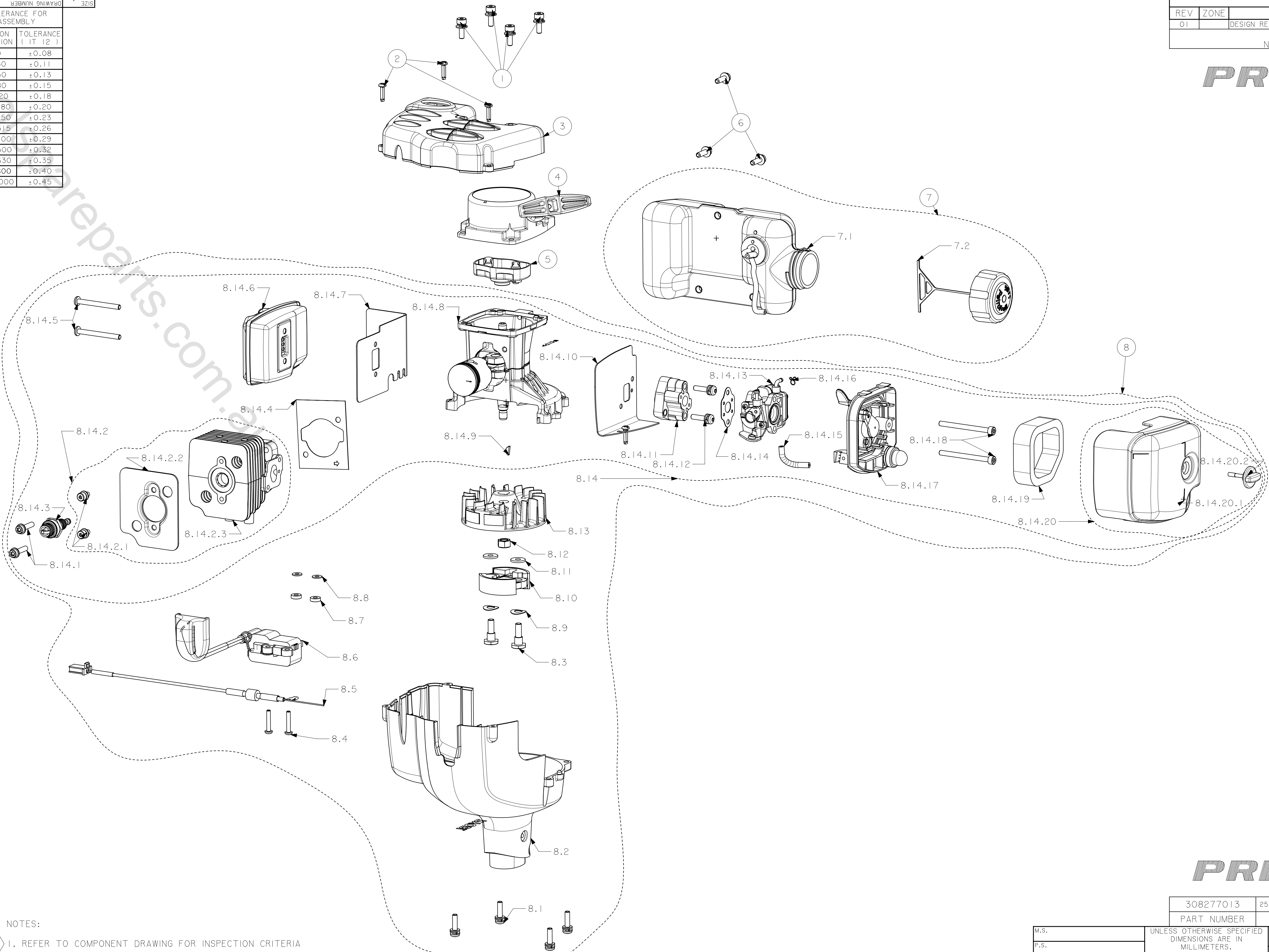


308277013	4
TOLERANCE FOR ASSEMBLY	
DIVISION DIMENSION	TOLERANCE (IT 12 I)
-10	±0.08
10-30	±0.11
30-50	±0.13
50-80	±0.15
80-120	±0.18
120-180	±0.20
180-250	±0.23
250-315	±0.26
315-400	±0.29
400-500	±0.32
500-630	±0.35
630-800	±0.40
800-1000	±0.45

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE	XXXXXXXX	XXXX XX/XX/XX
COMPUTERIZED DOCUMENT NO MANUAL REVISIONS PERMITTED				

PRELIMINARY



NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL THIS PAGE = 0
- TOTAL THIS PAGE = 1

PRELIMINARY

308277013	25.4CC FULL CRANK POWER HEAD ASS'Y	AS PURCHASED
PART NUMBER	DESCRIPTION	REMARKS
M.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.	DRAWN BY LH DATE 10/26/10
P.S.	FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE.	CHECKED BY HJM DATE 10/26/10
DIST	DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009.	APPROVED BY KW.MA DATE 10/26/10
THIRD ANGLE PROJECTION		MATERIAL NONE
THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT.		25.4CC FULL CRANK POWER HEAD ASS'Y
SCALE NONE		SIZE 4
SHEET 1 OF 1		DRAWING NUMBER 308277013
		REV 01